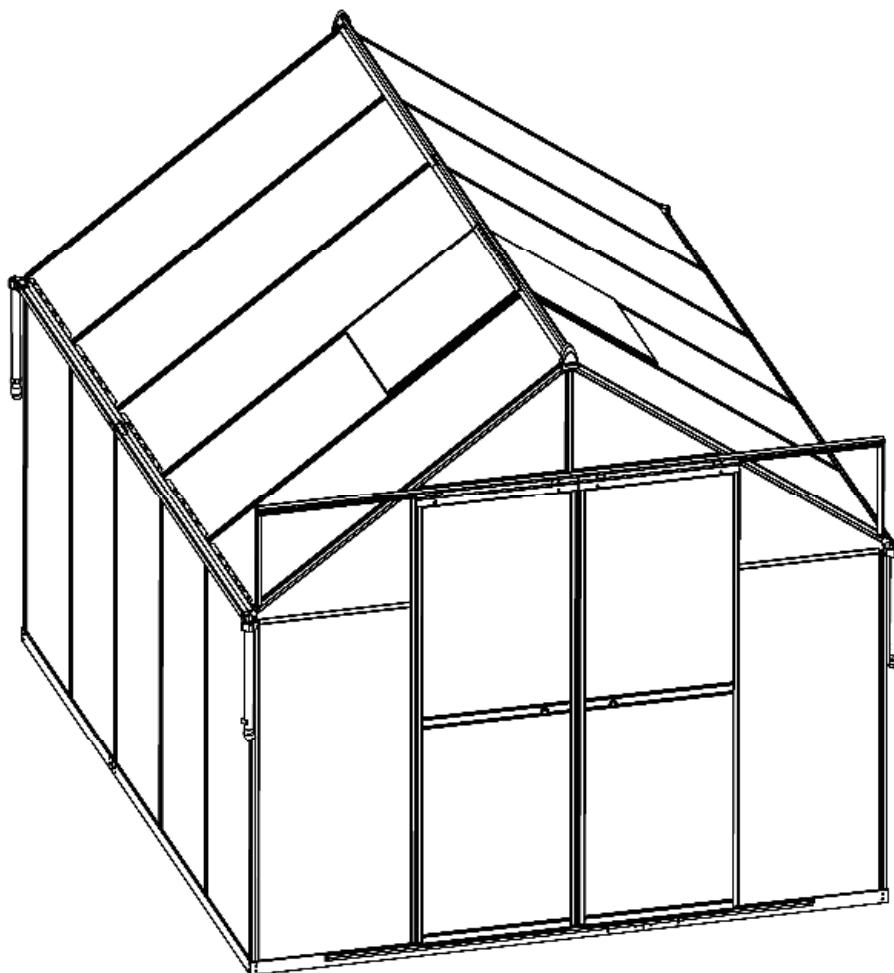


# Montageanleitung/Assembly Instruction

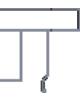
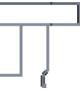
Art. Nr./Item No. 81153

DE: WICHTIG: BITTE SORGFÄLTIG LESEN UND FÜR KÜNFTIGE RÜCKFRAGEN AUFBEWAHREN.

EN IMPORTANT; KEEP FOR FUTURE REFERENCE: READ CAREFULLY



## Teil/Part 1

code		Qty	code		Qty
L1.8B6		4	L9.810B		1
L2R.8B6		1	L10.810B		1
L2L.8B6		1	L11.8B6	 	4
L3L.8B6		1	L12.8B	 	1
L3R.8B6		1	L13.80B		2
L4.8B6	 	8	L14L.8B <sub>6</sub>	 	1
L5L.8B6	 	1	L14R.8B <sub>6</sub>	 	1
L5R.8B6	 	1	L15.8B6	 	2
L6.8B6	 	8	L16.8B6	 	4
L7.810B	 	2	L17.8B6	 	2
L8.810B	 	2	L18.8B6	 	2

Außenmöbel für die Verwendung im Wohnbereich. Outdoor furniture for domestic use.

MB Outdoor GmbH, Lüttinger Str. 25, DE-46509 Xanten, Germany

## Teil/Part 2

code		Qty	code		Qty
L19.8B6		2	L29.8B		2
L20.8B		2	L30.8B		4
L21L.8B 6		2	L31.8B		4
L21R.8B 6		2	L32.8B		1
L22.8B6		2	1.8B		1
L23.8B6		2	2.8B		1
L24.8B6		2	3.8B		1
L25.8B		2	4.8B		1
L26.8B6		1	5.80B		2
L27.8B6		1	6.80B		2
L28.8B		2	B1.B		3

Außenmöbel für die Verwendung im Wohnbereich. Outdoor furniture for domestic use.

MB Outdoor GmbH, Lüttinger Str. 25, DE-46509 Xanten, Germany

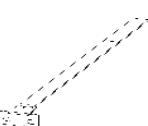
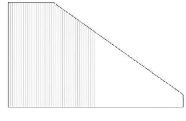
## Teil/Part 3

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B2.B		4	B12L.B		2
B3.B		1	B12R.B		2
B4.B		2	B13.B		4
B5.B		3	B14.B		2
B6.B		4	B15R.8B		1
B7R.B		2	B15L.8B		1
B7L.B		2	T1		2
B8.B		2	T2		4
B9.B		1	8.8B		2
B10.B		4	9.84B		2
B11.B		8	10.8B		2

Außenmöbel für die Verwendung im Wohnbereich. Outdoor furniture for domestic use.

MB Outdoor GmbH, Lüttinger Str. 25, DE-46509 Xanten, Germany

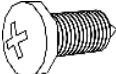
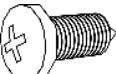
## Teil/Part 4

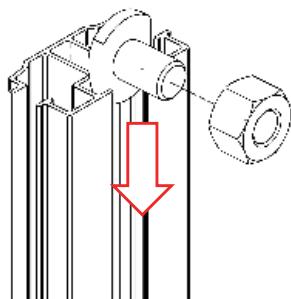
code		Qty	code		Qty
R1		2	P9.8B6		2
R2		2	P10.8B6		2
R3		2	P11.8B6		4
R7		26	J1		2
P1.8B6		2	J2		2
P2.8B6		10	J3		2
P3.8B6		8	J4		4
P4.8B6		2	J5		8
P5.8B6		2	Y1		260
P6.8B6		2	Y2		12
P7.8B6		2	Y3		14
P8.8B6		4	Y4		4

Außenmöbel für die Verwendung im Wohnbereich. Outdoor furniture for domestic use.

MB Outdoor GmbH, Lüttinger Str. 25, DE-46509 Xanten, Germany

## Teil/Part 5

code		Qty	code		Qty
Y5		24	Z4		8
Y6	ST4.2X9.5 	12	Z5		4
Y7	ST4.8X10 	28	K1		4
Y8		6	K2		4
Z1		8	K3		4
Z2		12	K4		2
Z3		260			



**Attention:**

**Screws are not tightened first to facilitate adjustment.  
It should be tightened at final step.**

Anmerkung:

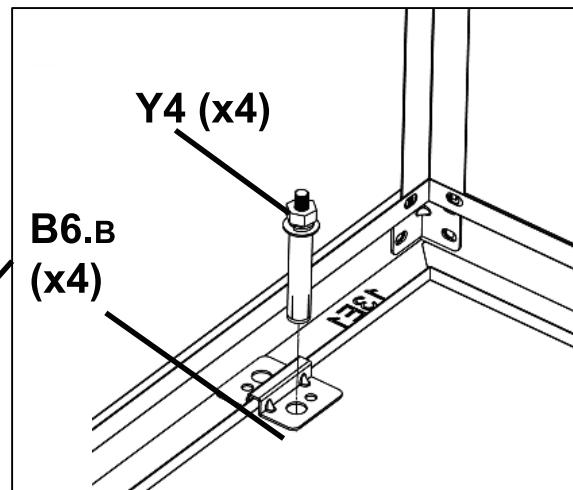
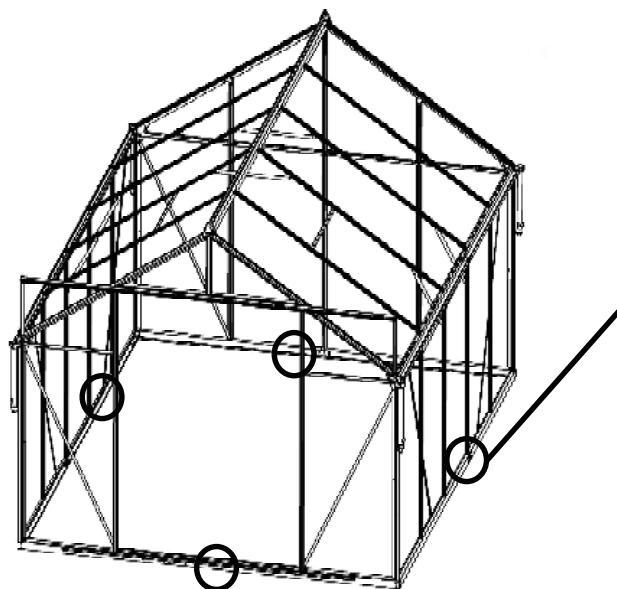
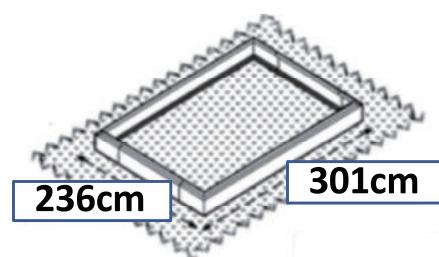
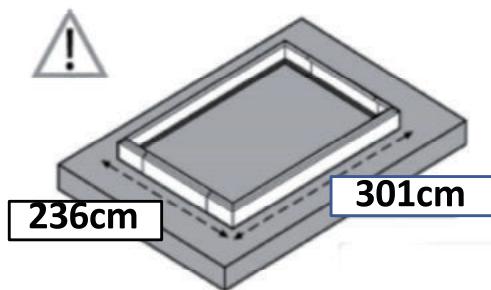
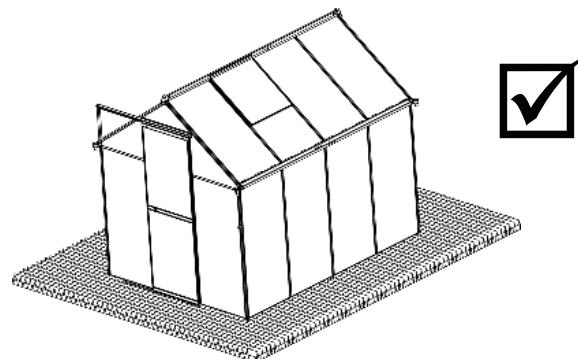
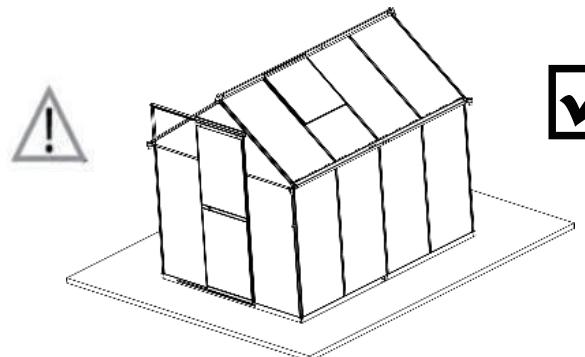
Die Schrauben nicht komplett festziehen. Lassen Sie sie locker bis zum letzten Schritt und ziehen Sie sie dann fest

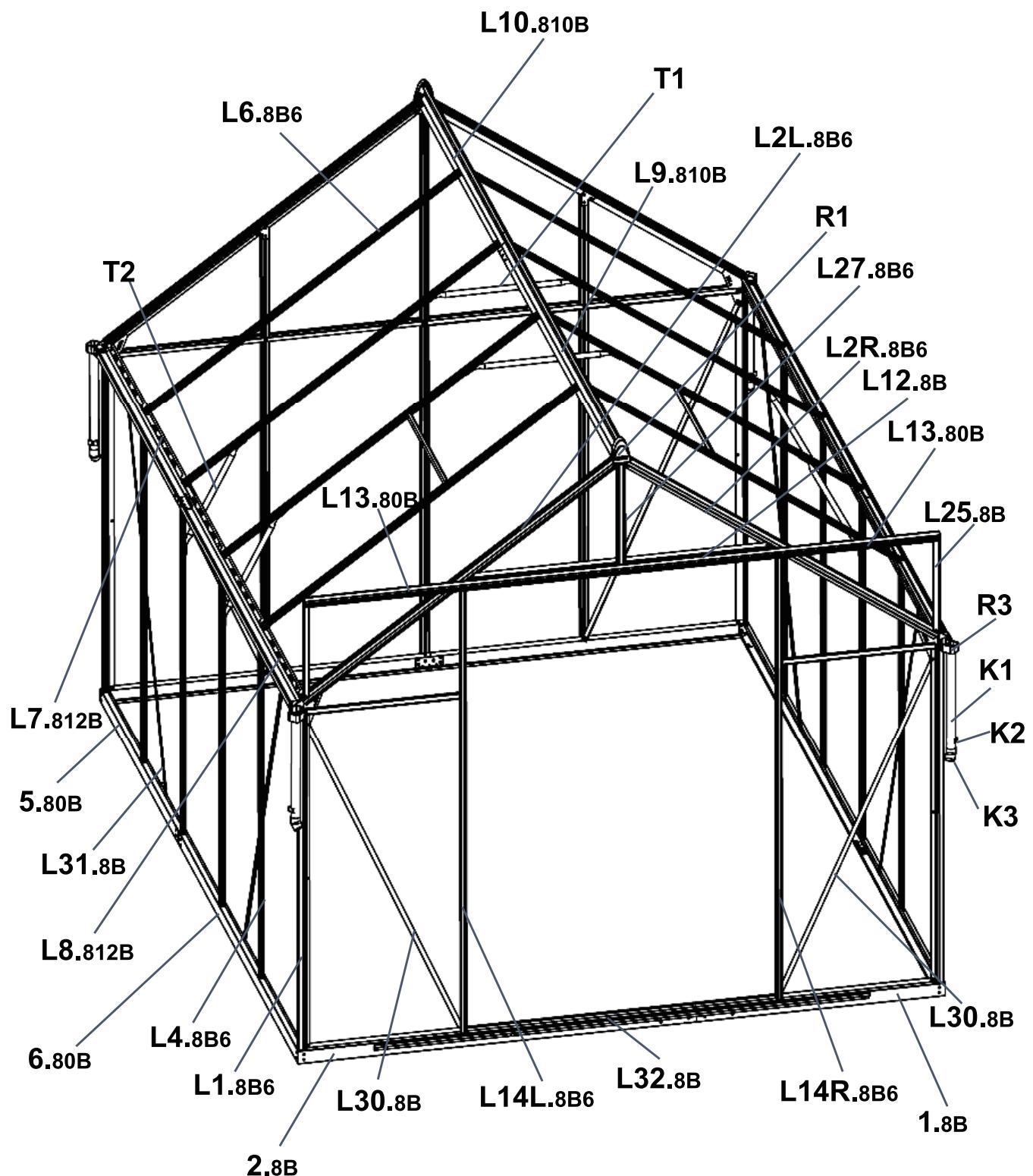
## Base Installation:

The base can be constructed from bricks, blocks or mounted on a concrete pad by yourself.

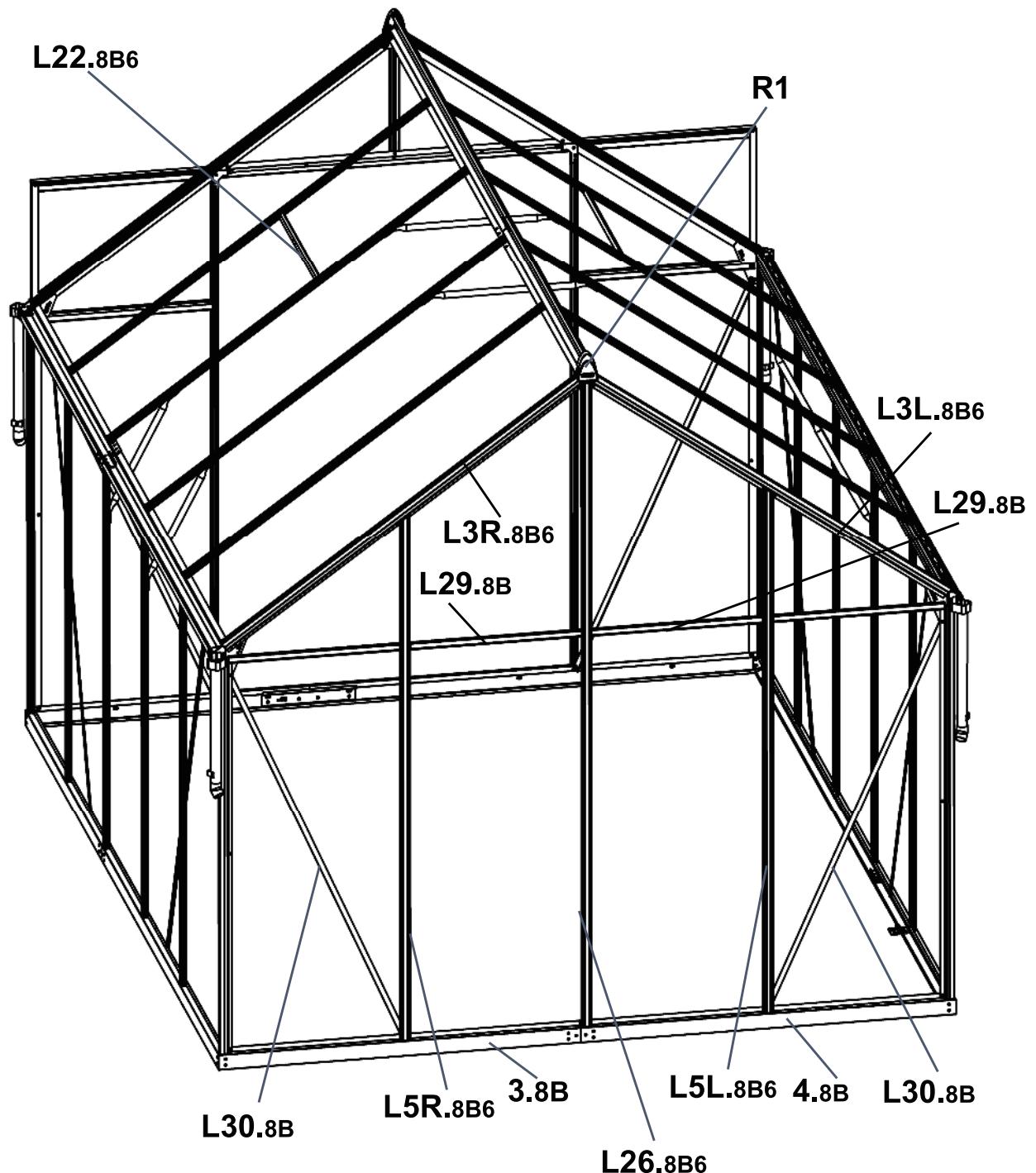
### Installation Fundament:

Das Fundament kann aus Beton o.ä. Material bestehen und muss von Ihnen selbst vorbereitet werden





## Front

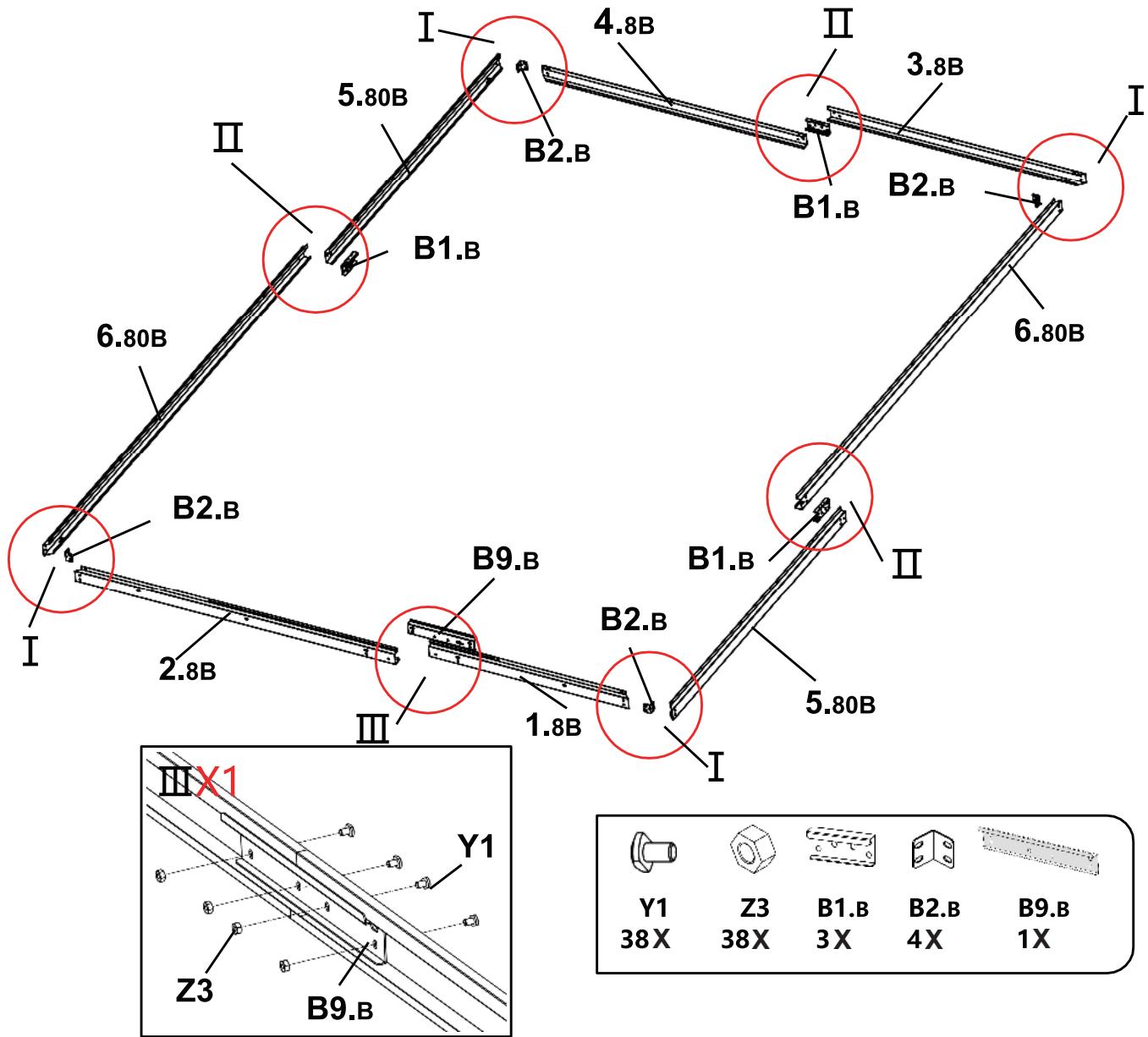
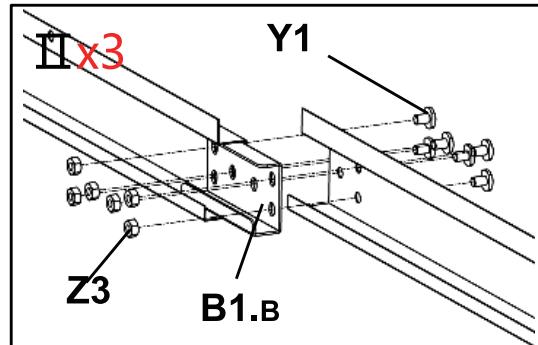
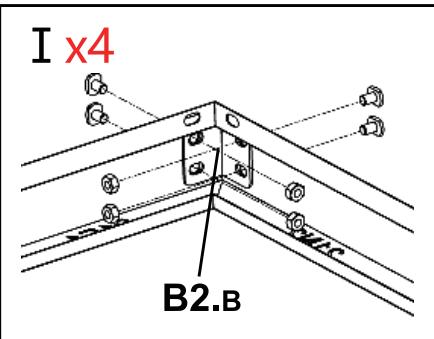


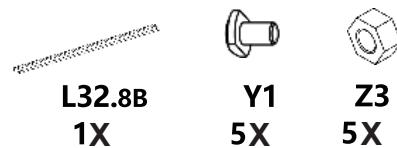
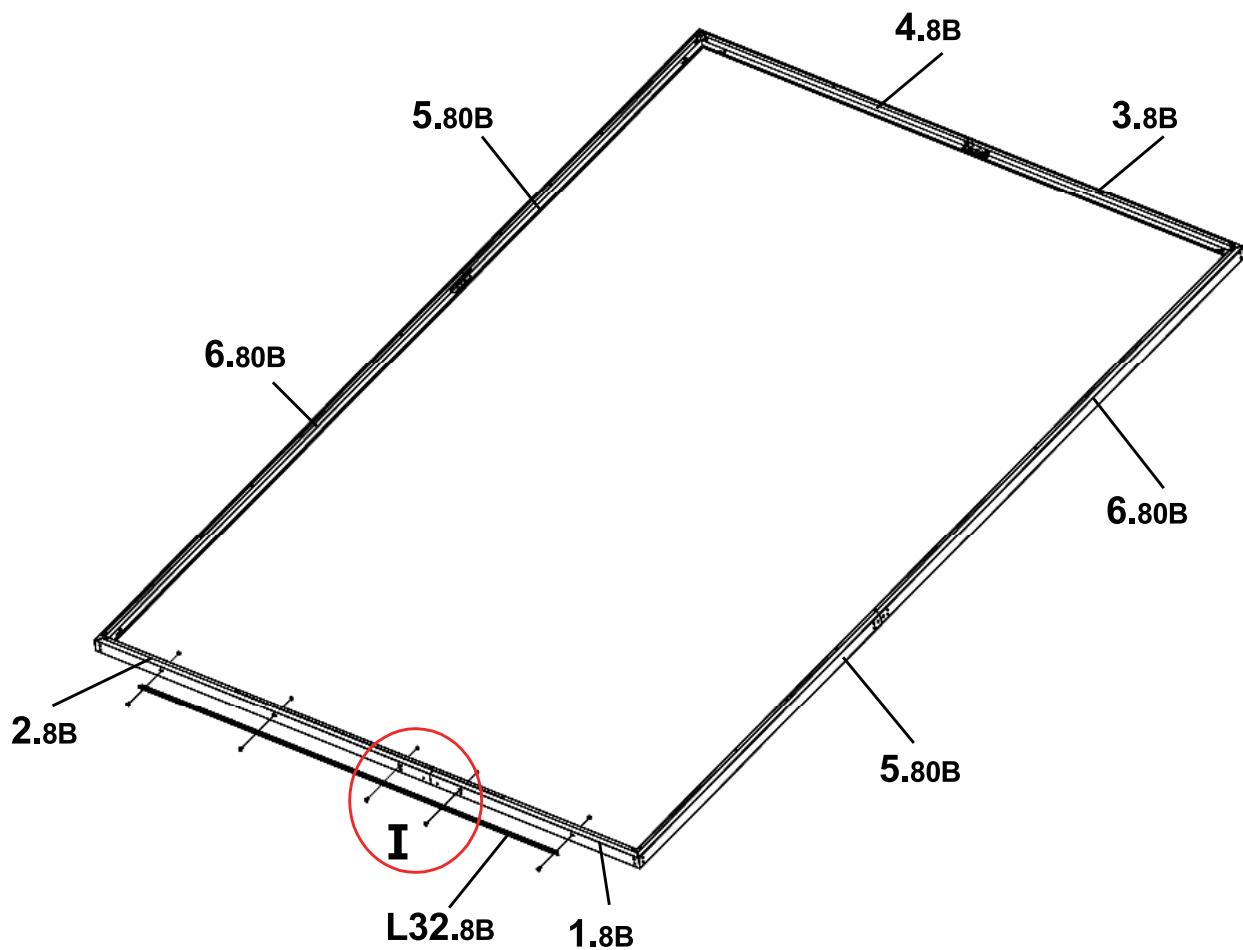
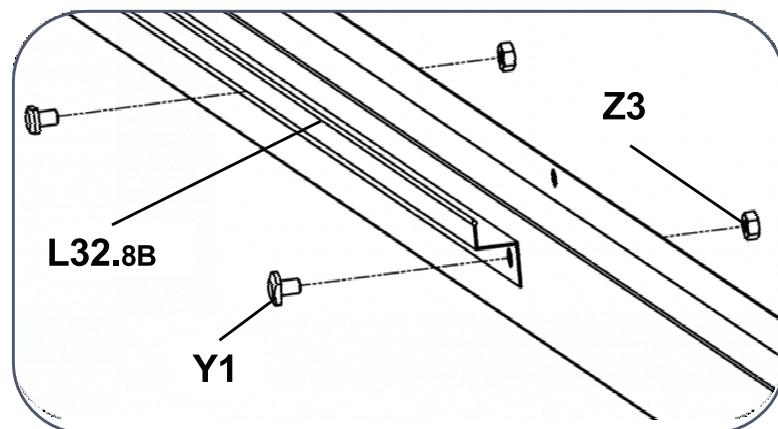
## Back

Rückseite

**1**

1.8B 1X	2.8B 1X	4.8B 1X	3.8B 1X	5.80B 2X	6.80B 2X
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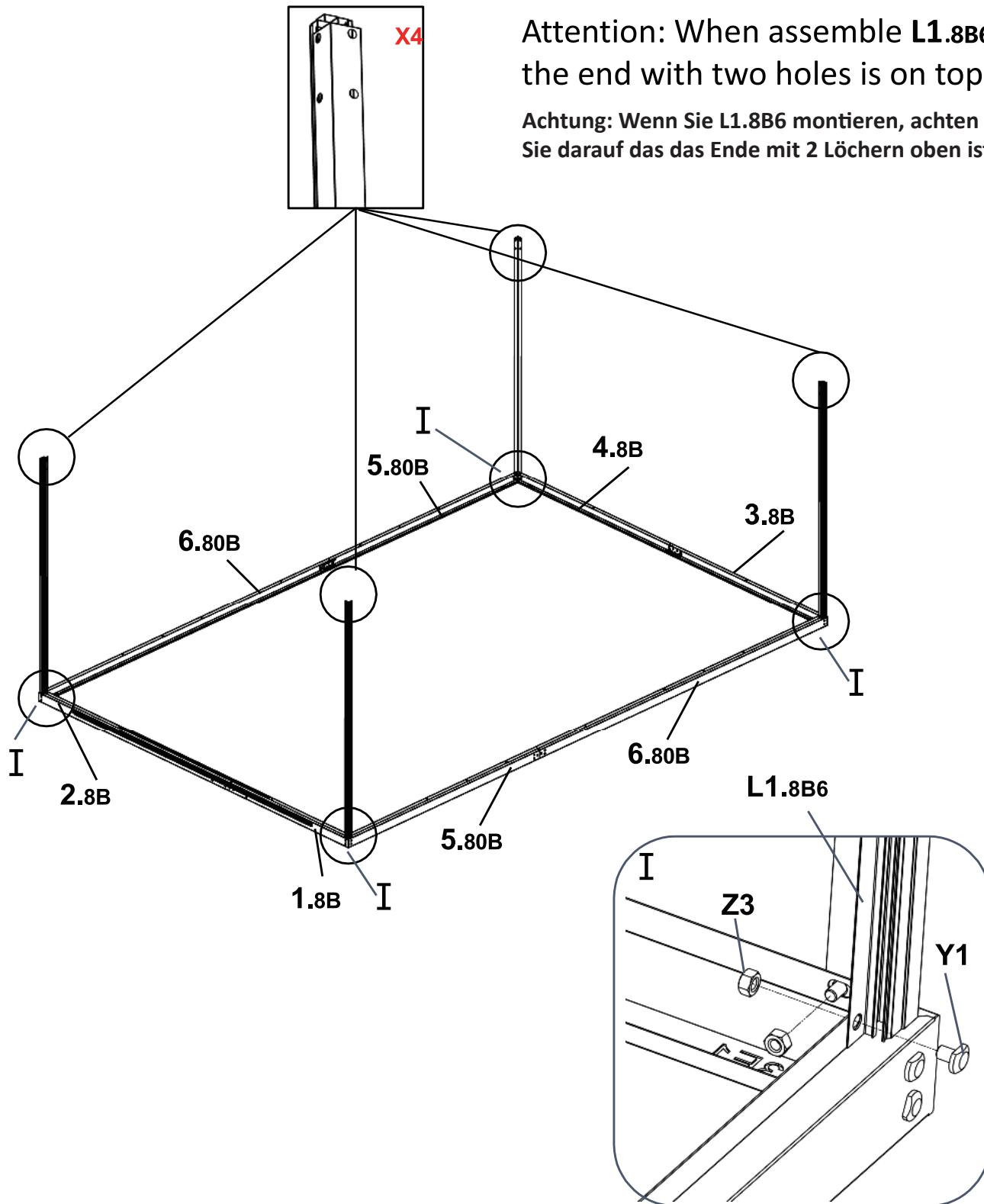
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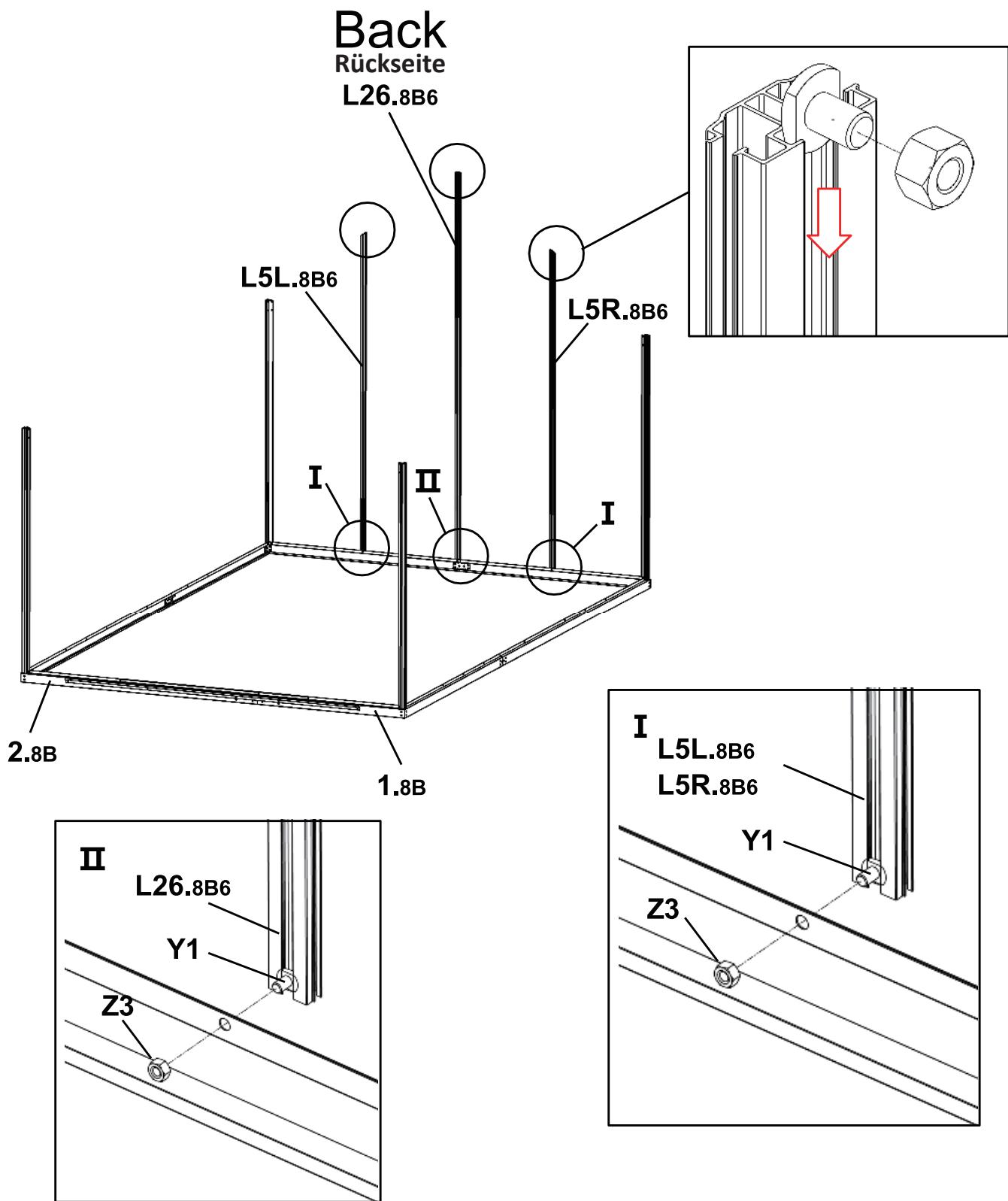
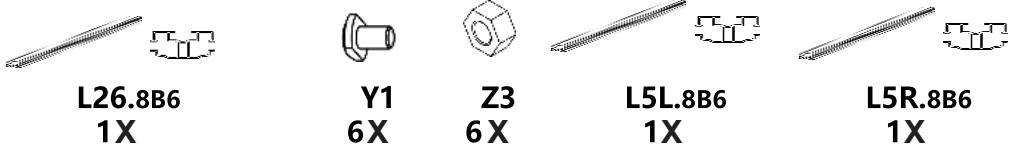
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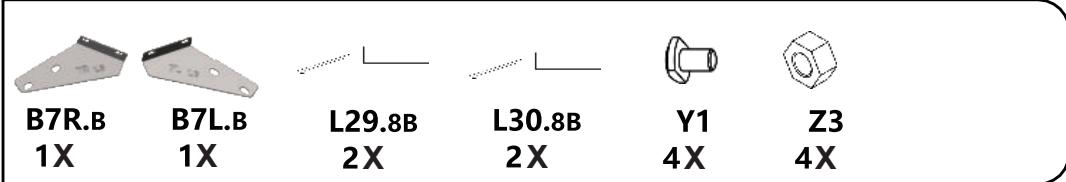
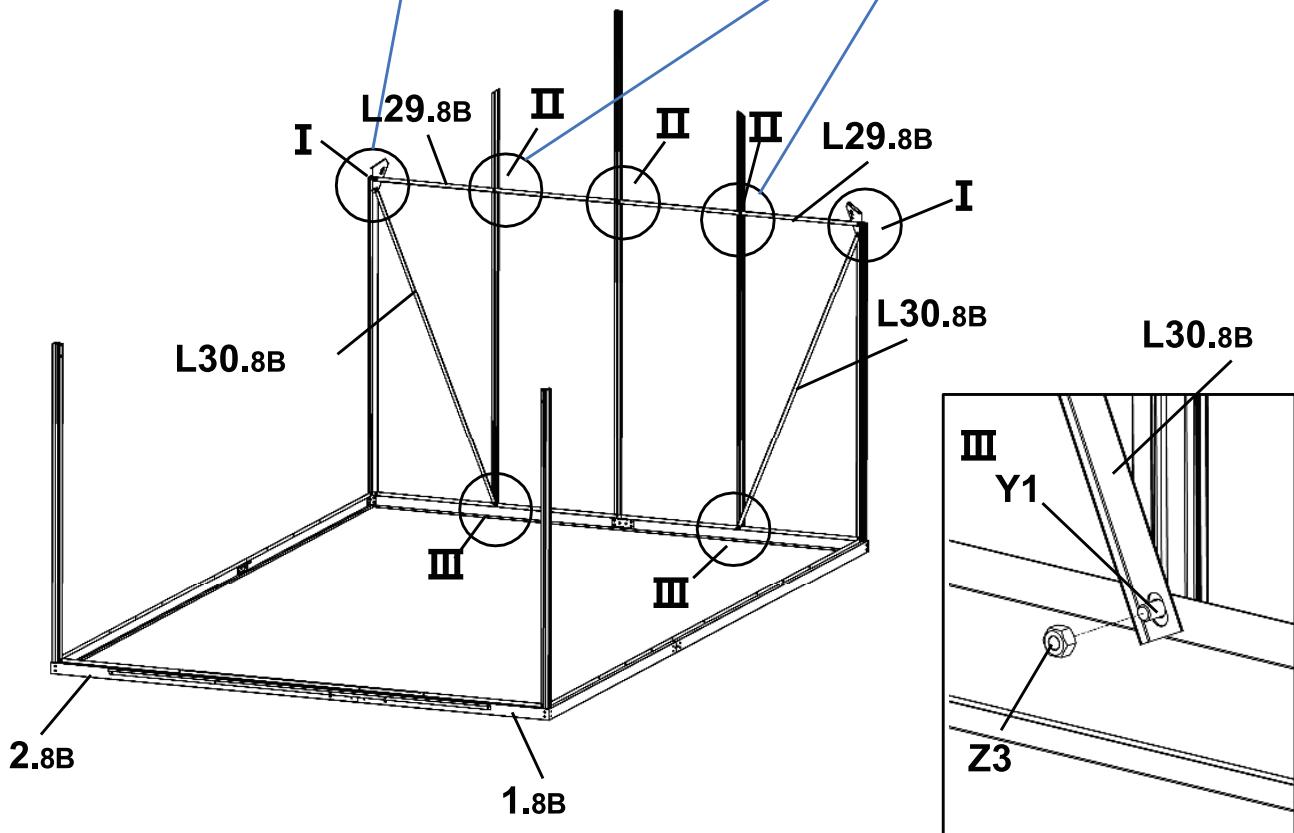
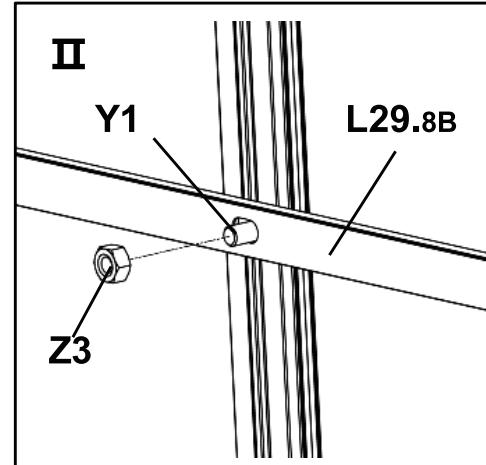
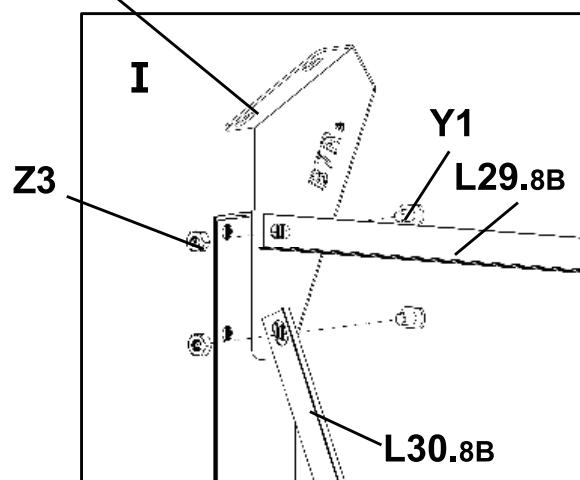
L1.8B6  
4X

Y1  
8X

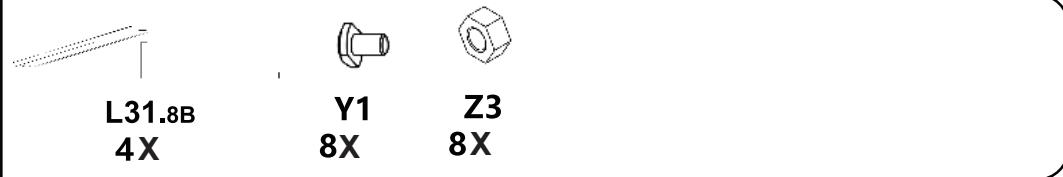
Z3  
8X



**4**

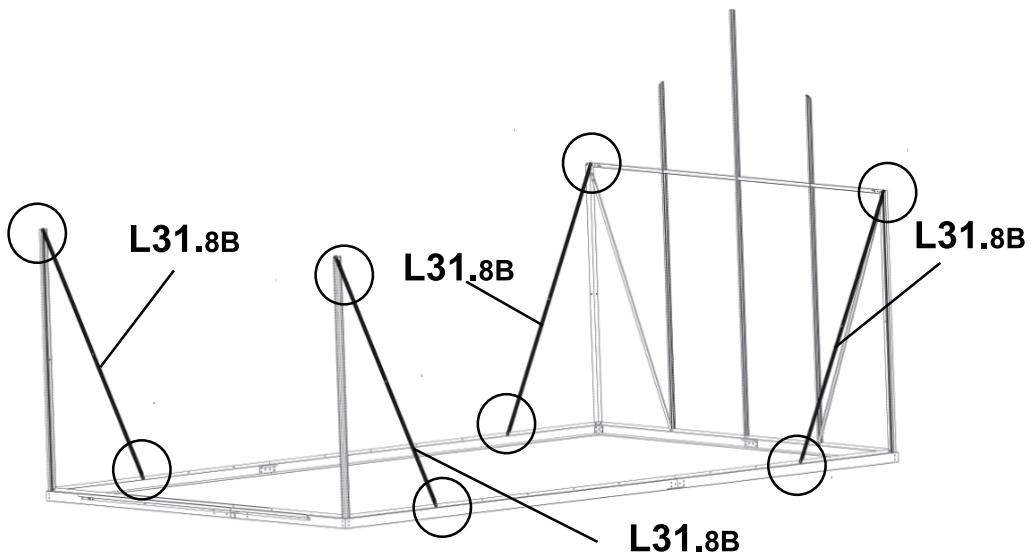
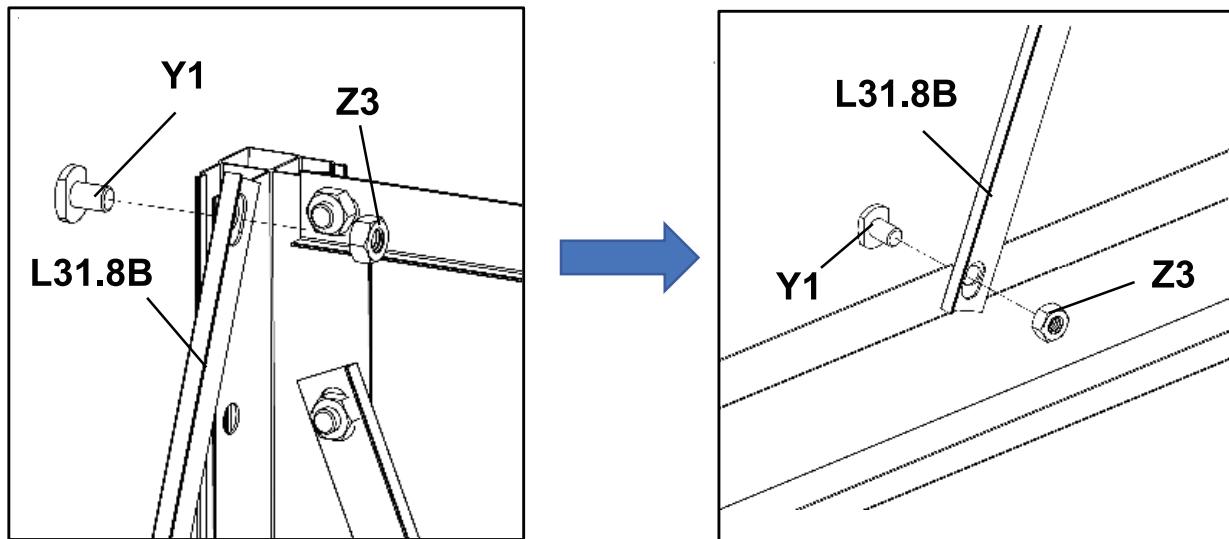
**5****B7R.B  
B7L.B**

# 6

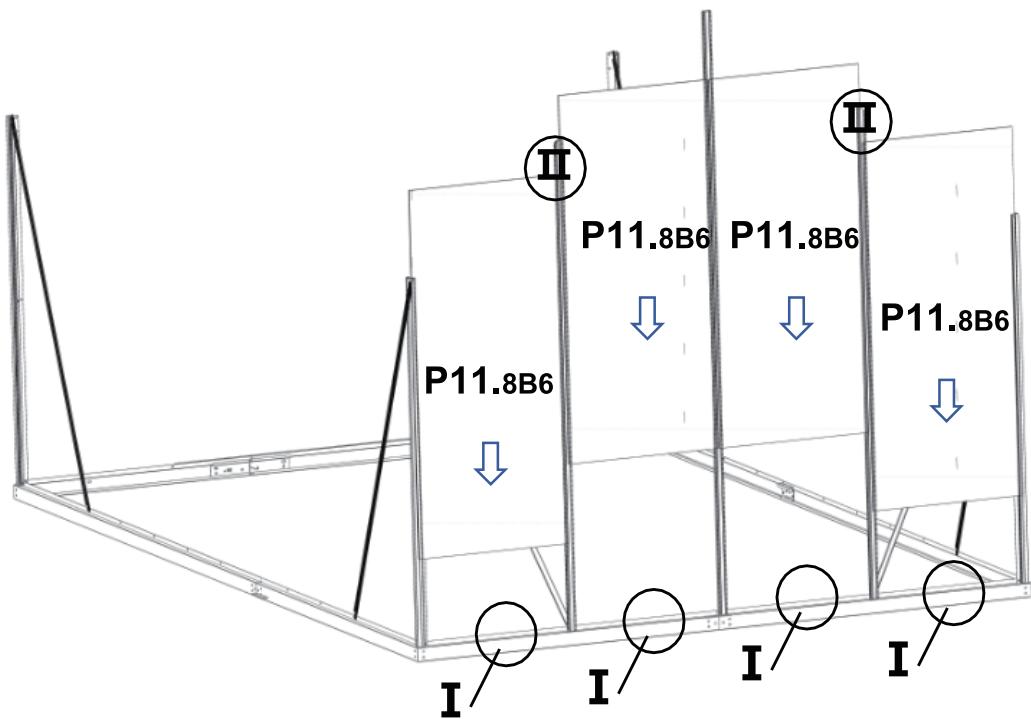
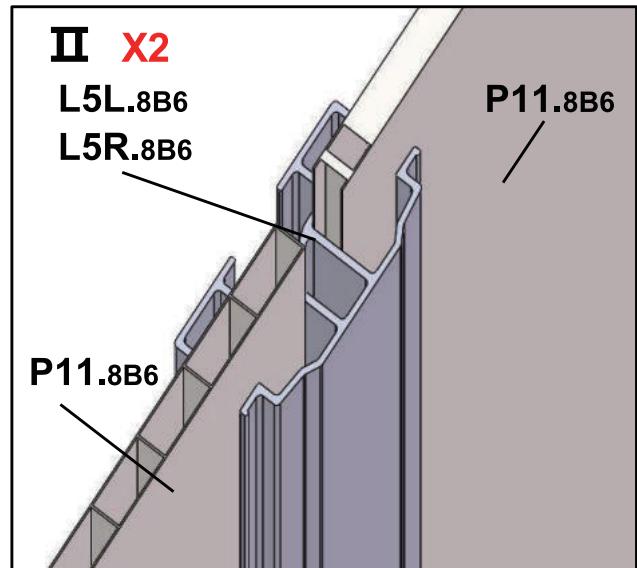
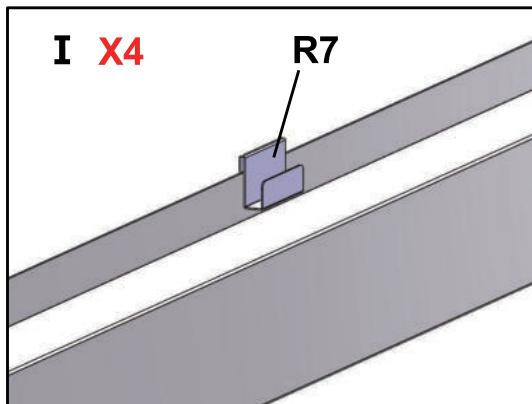
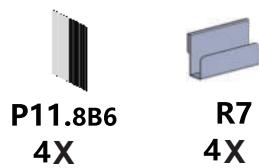


Install the temporary support rods **L31.8B**

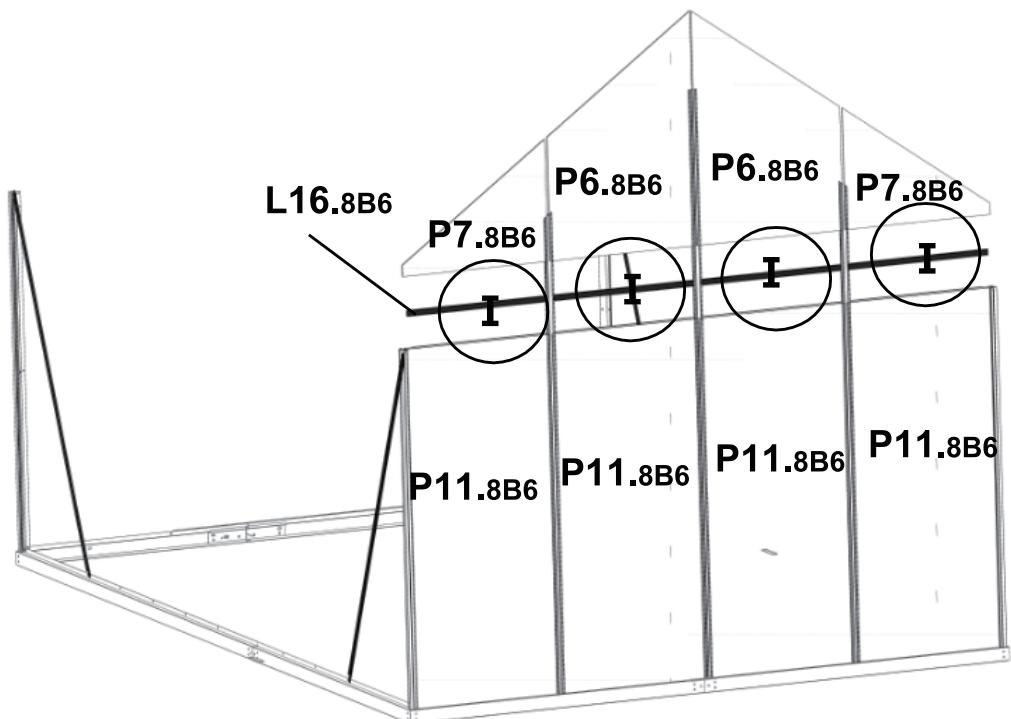
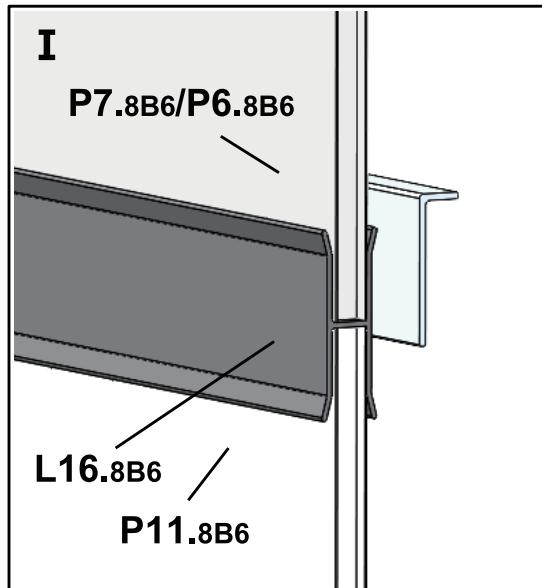
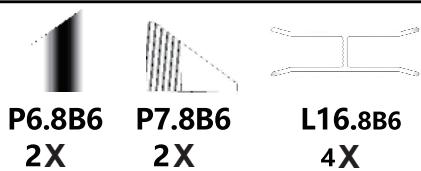
Installieren Sie die temporären Stützstangen L31.8B

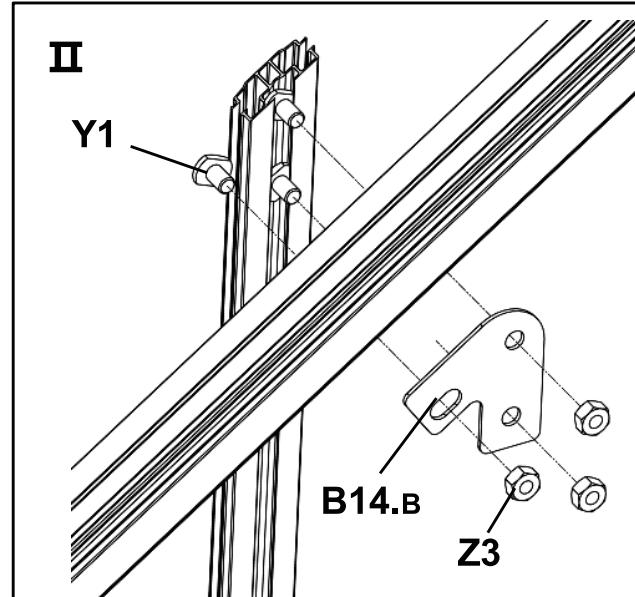
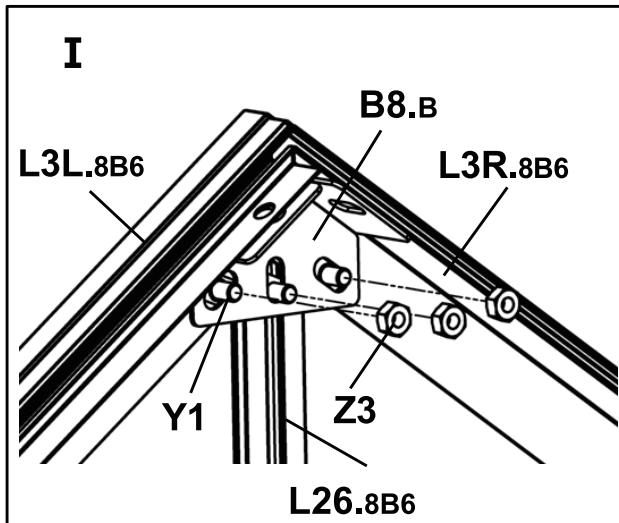


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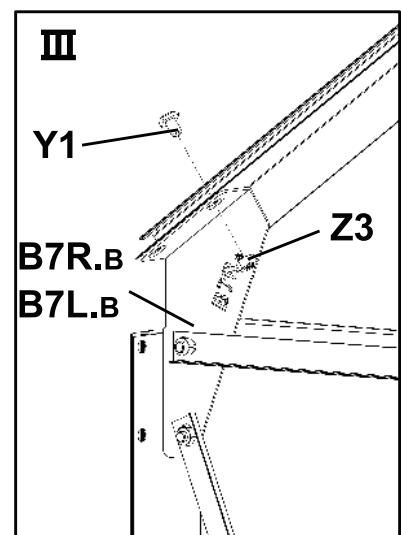
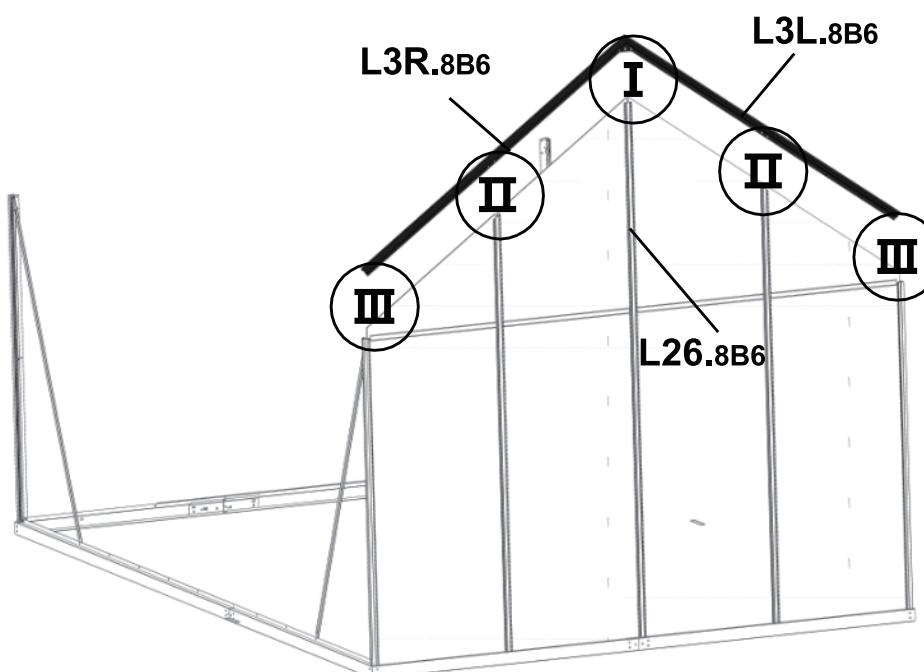
**8**



**9**L3L.8B6  
1XL3R.8B6  
1XY1  
11XZ3  
11XB8.B  
1XB14.B  
2X

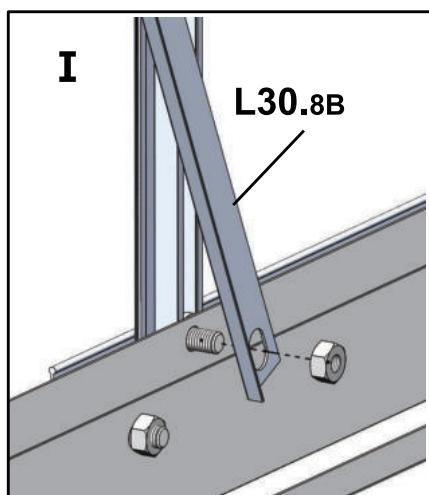
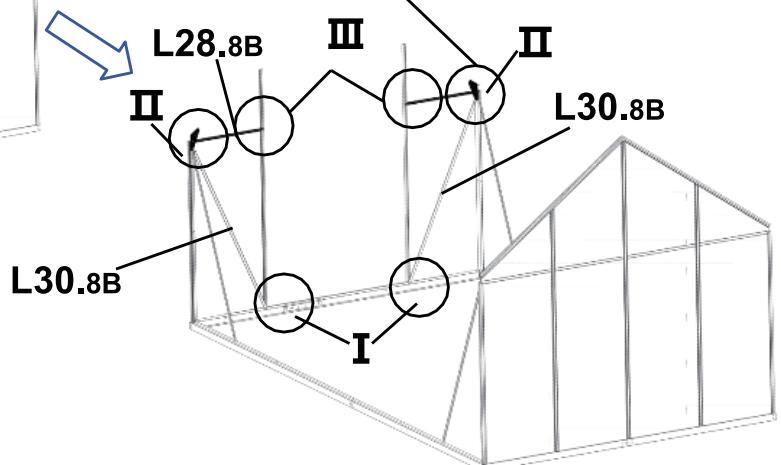
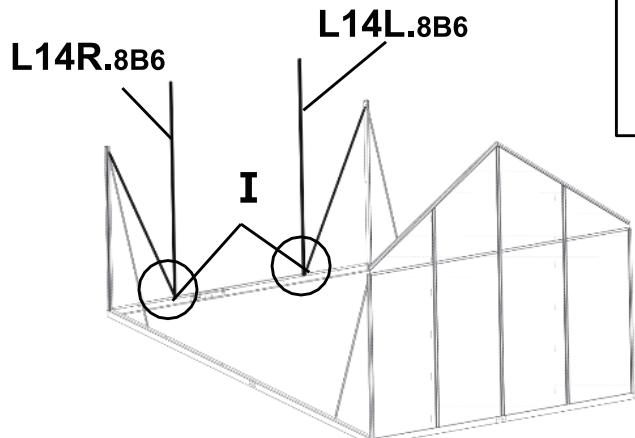
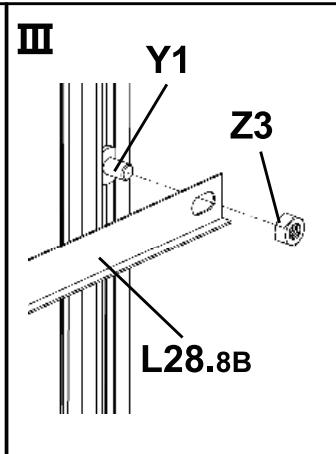
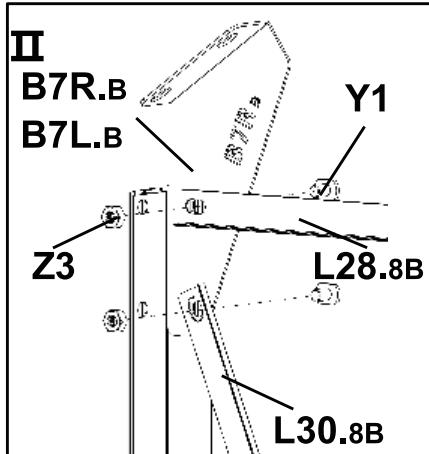
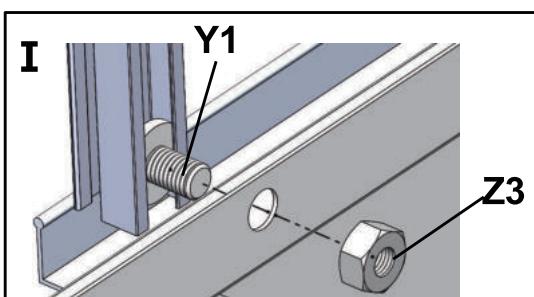
**Note:** Connect L3R.8B6 & L3L.8B6 with B8.B first, then with L26.8B6.

**Anmerkung:** Verbinden Sie erst L3R.8B6 & L3L.8B6 mit B8.B und dann mit L26.8B6

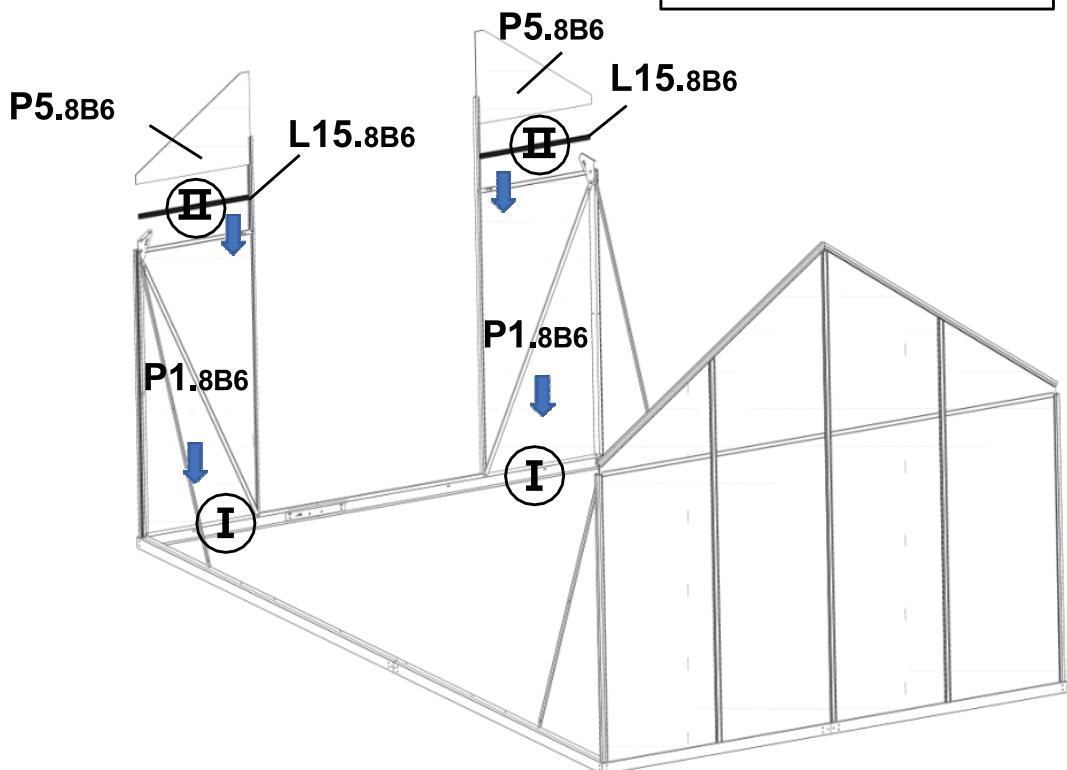
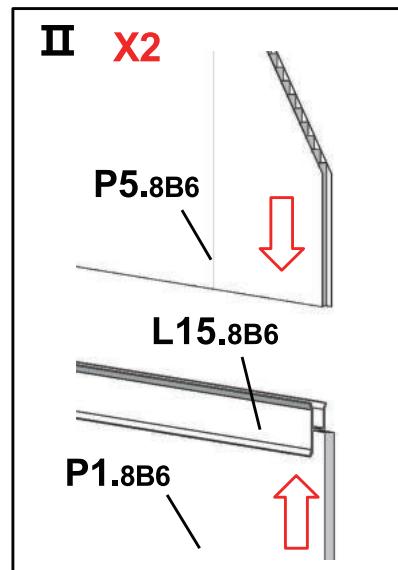
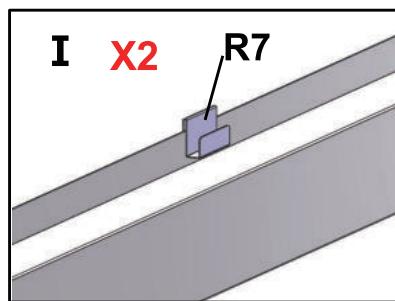


# 10

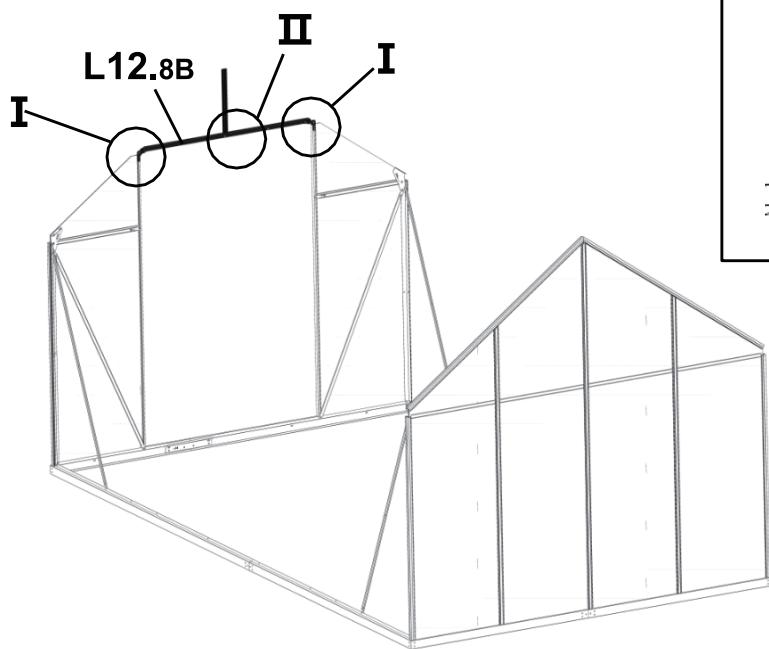
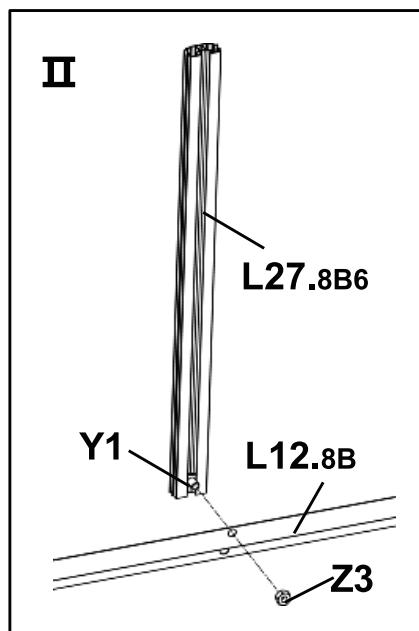
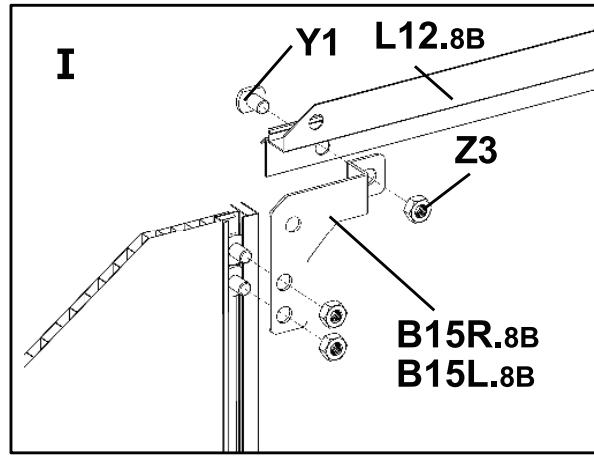
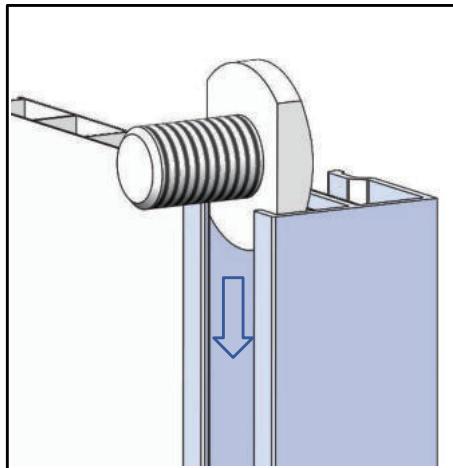
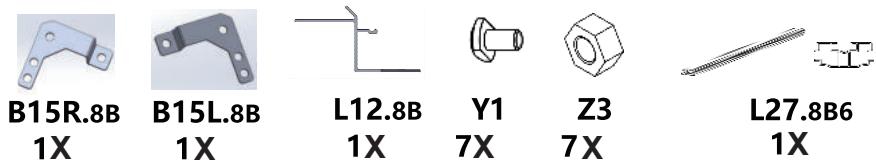
L28.8B 2X	L30.8B 2X	Y1 8X	Z3 8X	B7R.B 1X	B7L.B 1X	L14L.8B6 1X	L14R.8B6 1X		

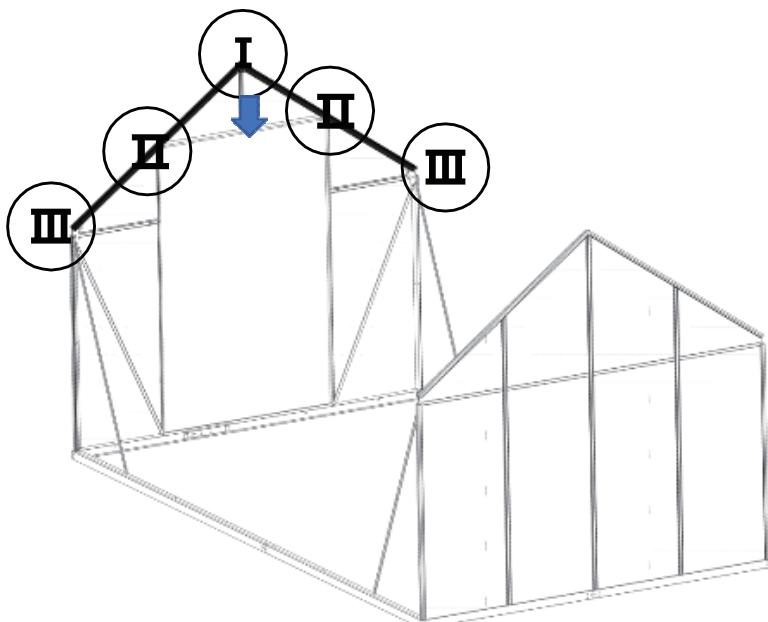
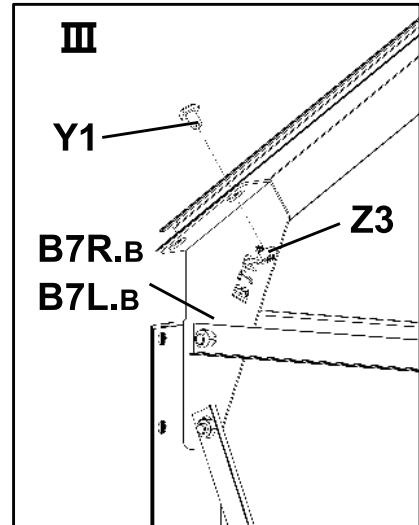
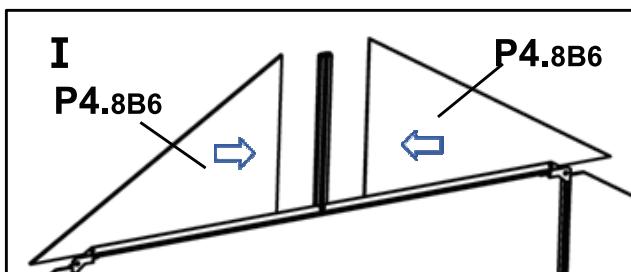
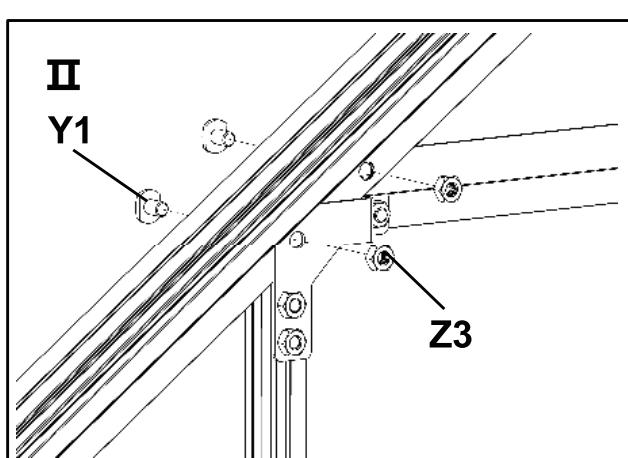
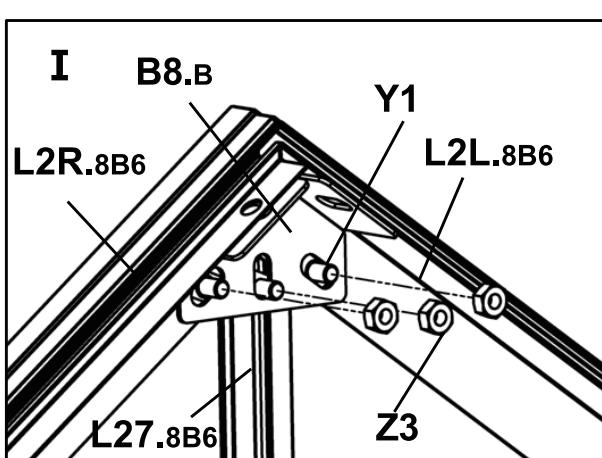


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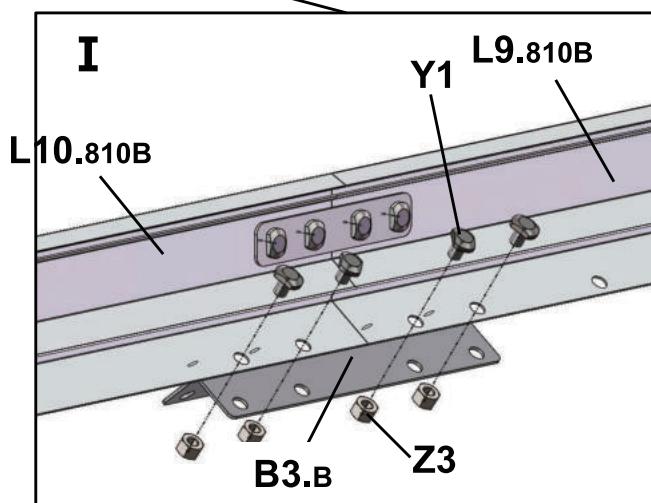
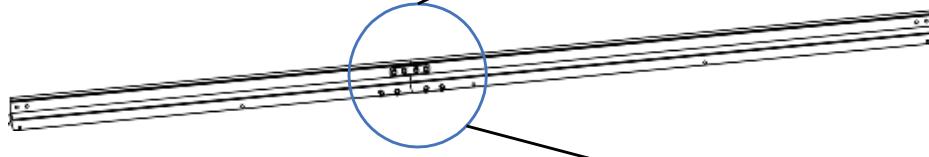
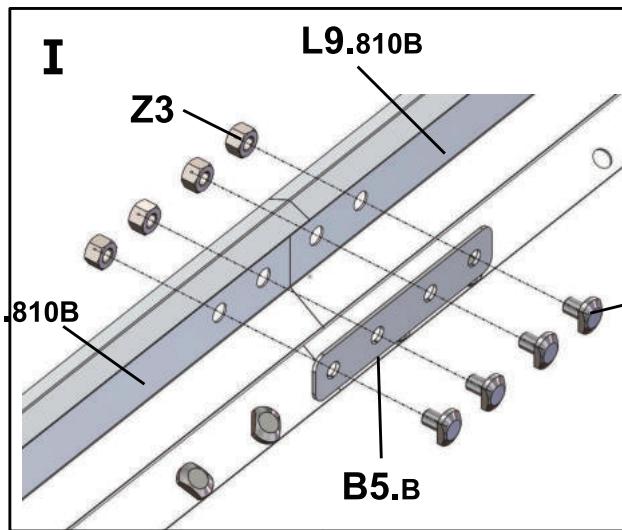
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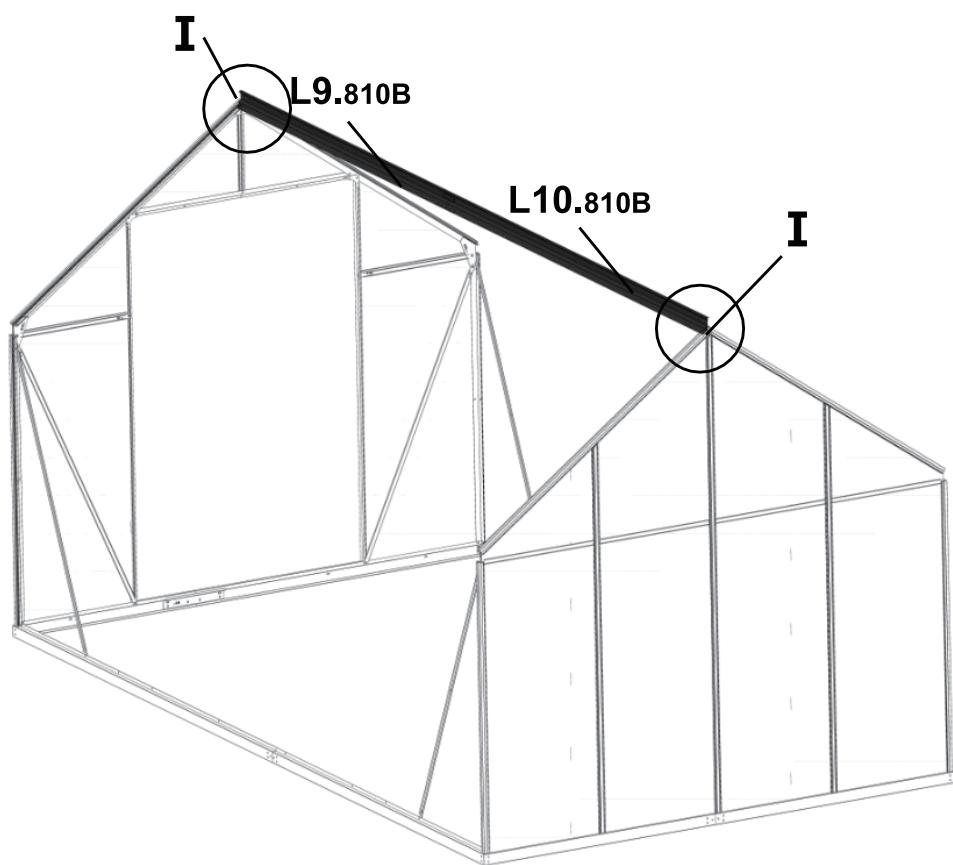
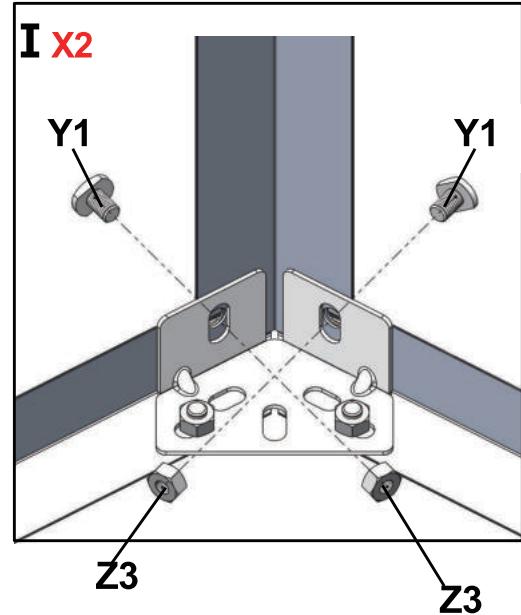
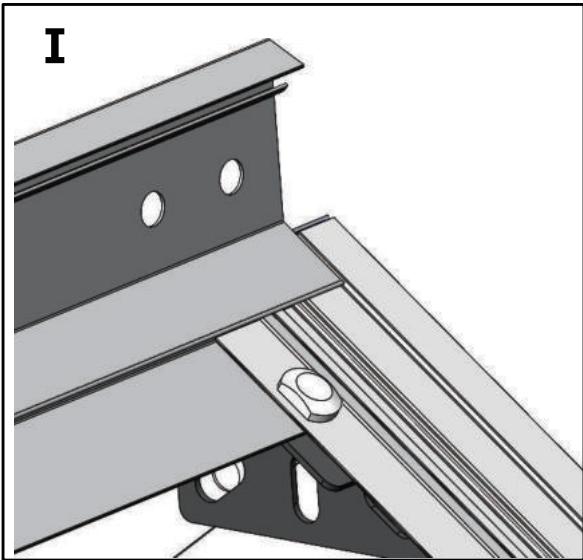
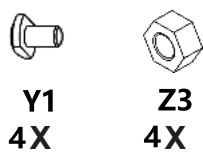


**13**L2L.8B6  
1XL2R.8B6  
1XB8.B  
1XY1  
9XZ3  
9XP4.8B6  
2X

# 14

	L9.810B 1X		Y1 12X		Z3 12X		B3.B 1X		B5.B 1X		L10.810B 1X
--	---------------	--	-----------	--	-----------	--	------------	--	------------	--	----------------



**15**

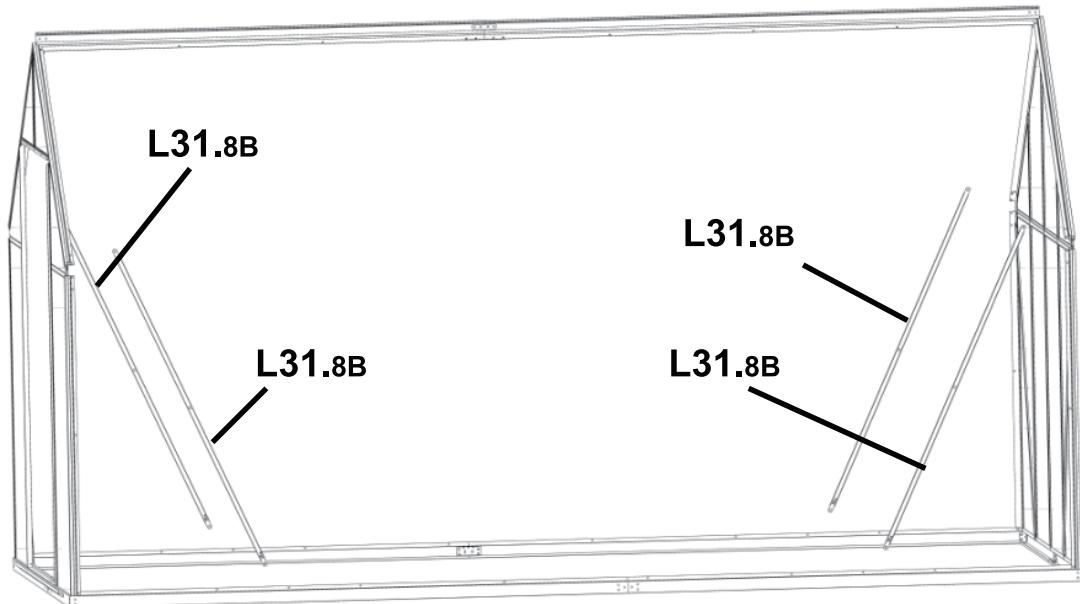
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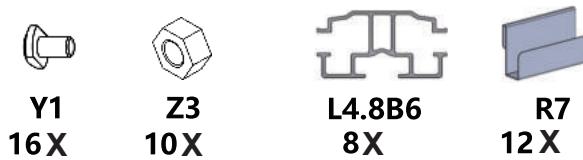


L31.8B  
4X

## Dismantle the temporary support rods L31.8B

Demontieren Sie die temporären Stützstangen L31.8B



**17****I X8**

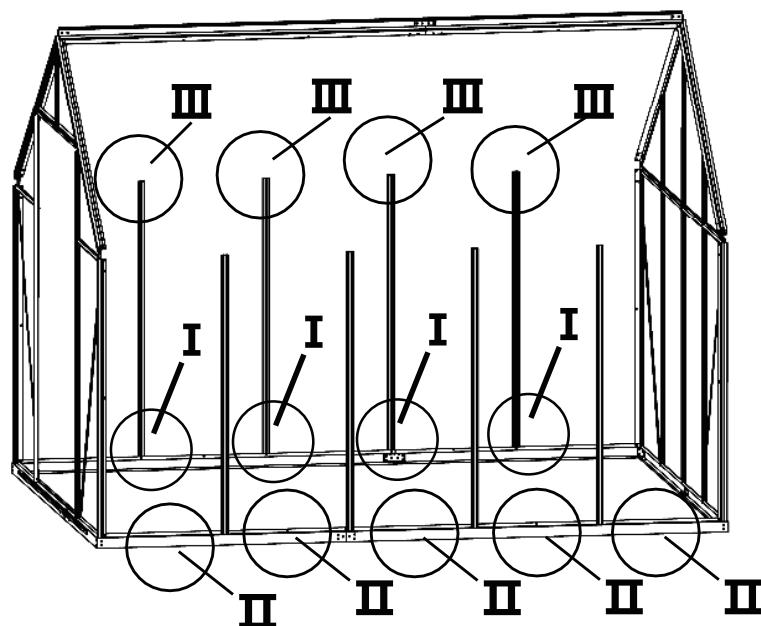
L4.8B6

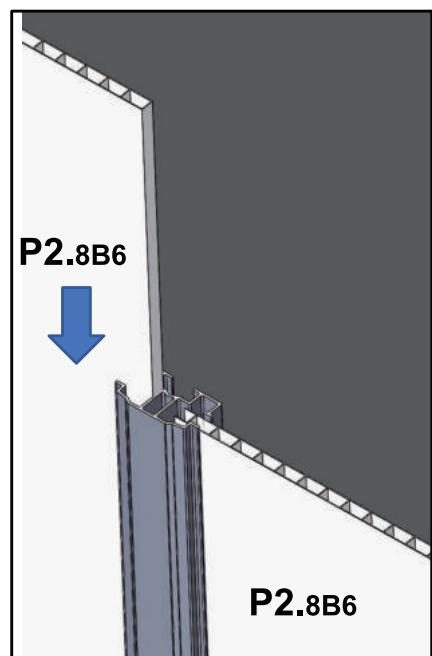
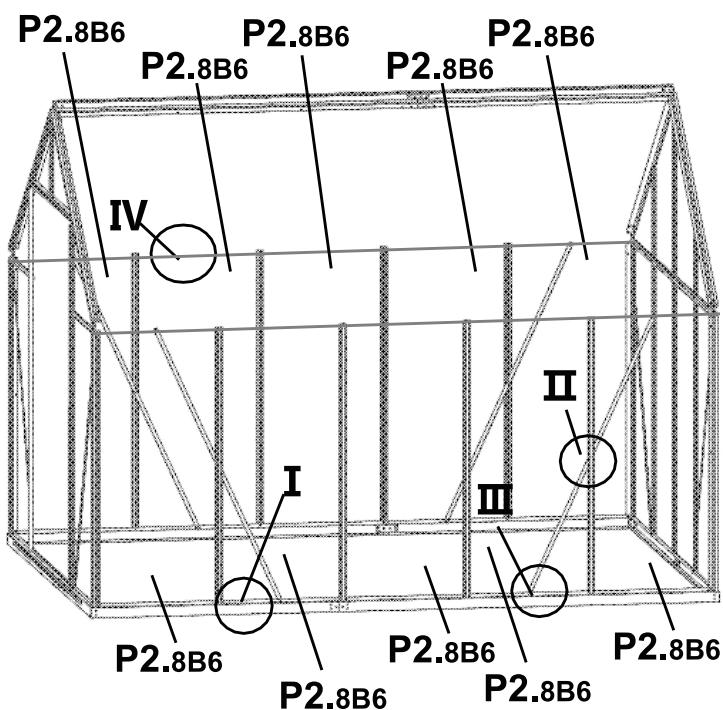
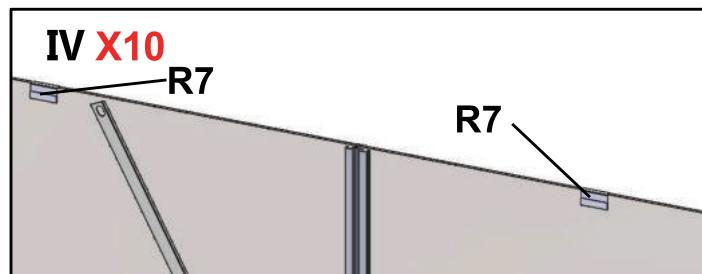
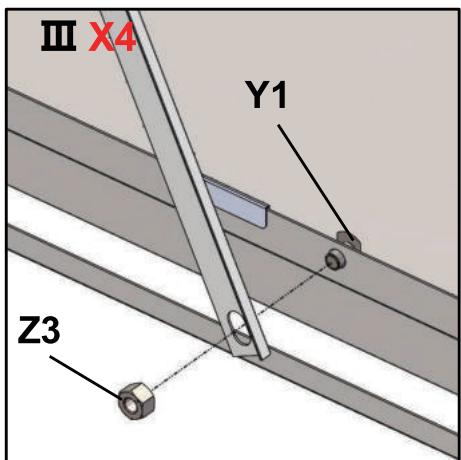
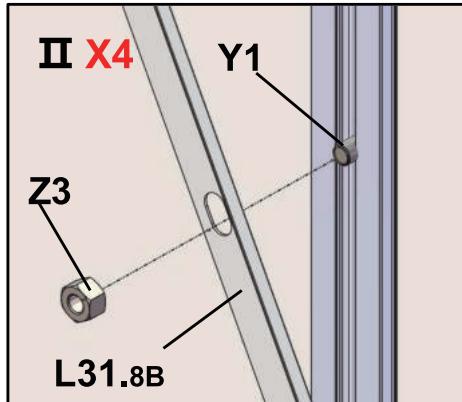
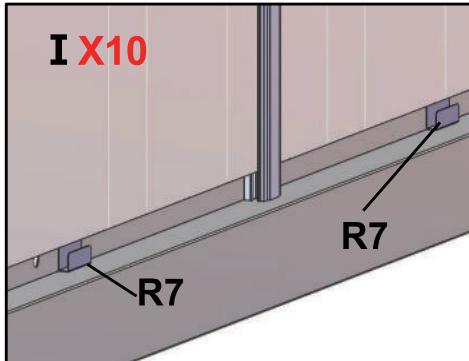
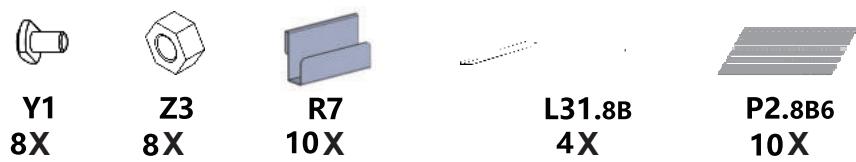
Y1

Z3

**II X10**

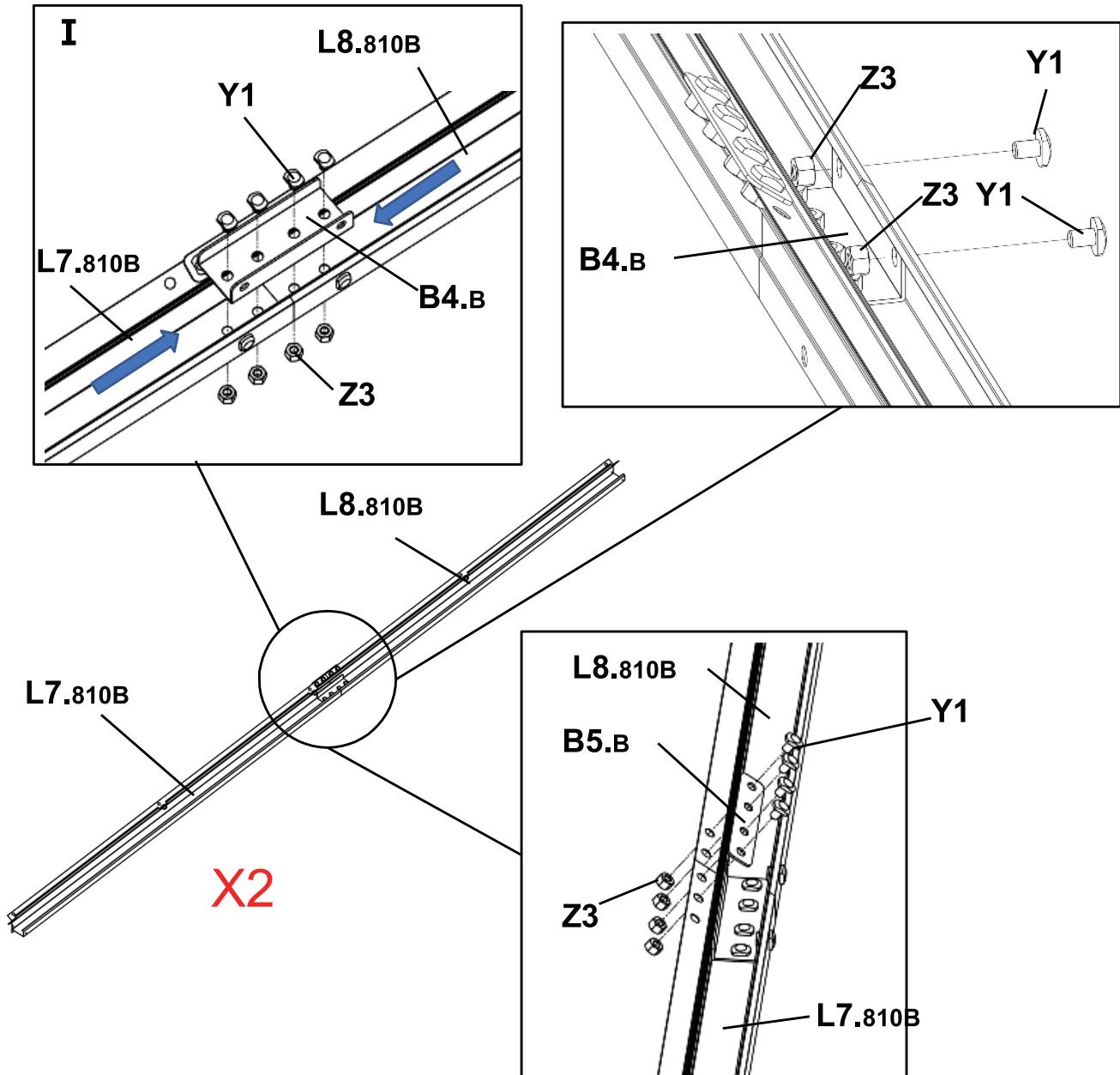
R7

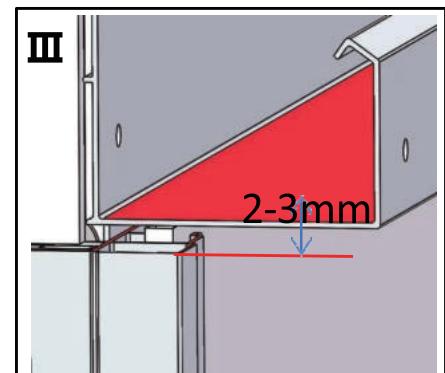
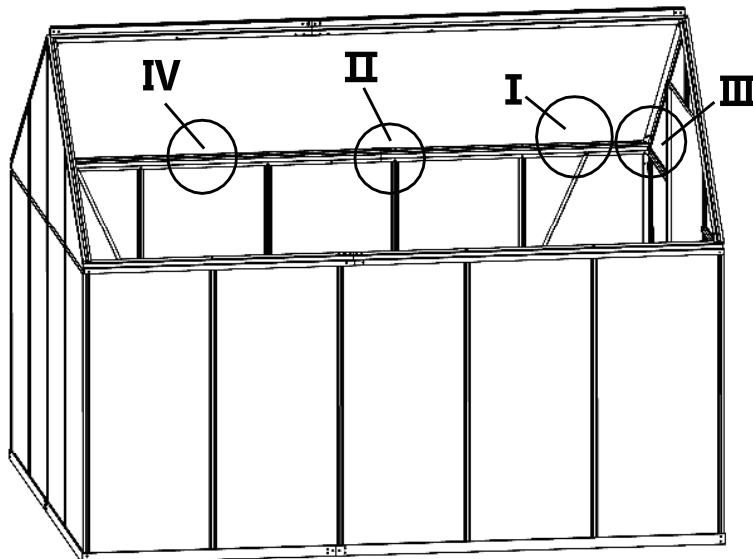
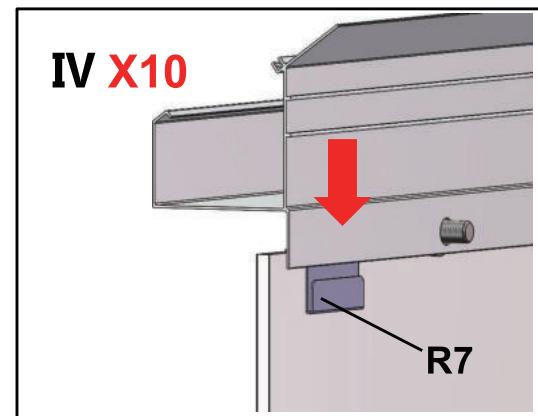
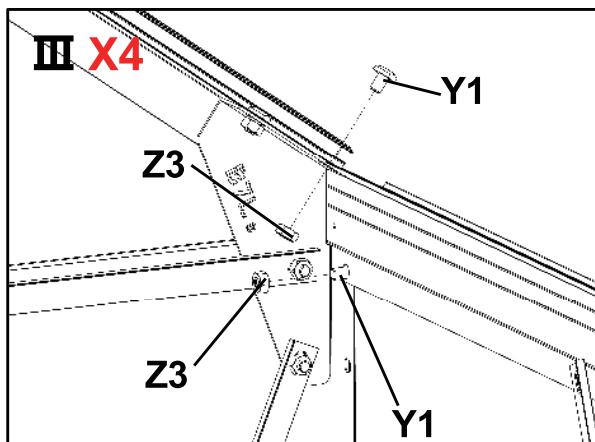
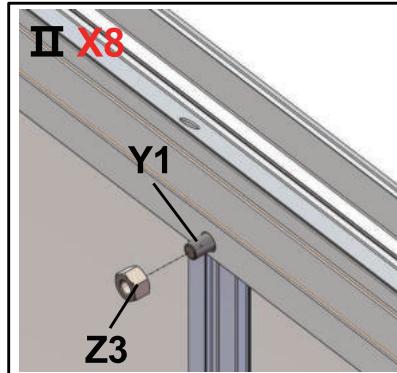
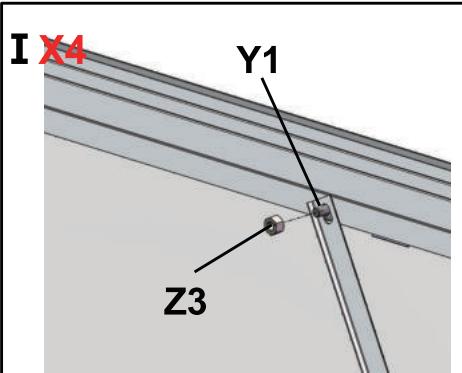
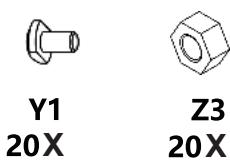
**III X8****Note:** Pre-install one Y1 in L4.8B6 for T2 installation later.**Anmerkung:** Vor-installieren Sie Y1 in L4.8B6 um später T2 zu montieren

**18**

**19**

<b>Y1 20X</b>	<b>Z3 20X</b>	<b>L7.810B 2X</b>	<b>L8.810B 2X</b>	<b>B4.B 2X</b>	<b>B5.B 2X</b>	

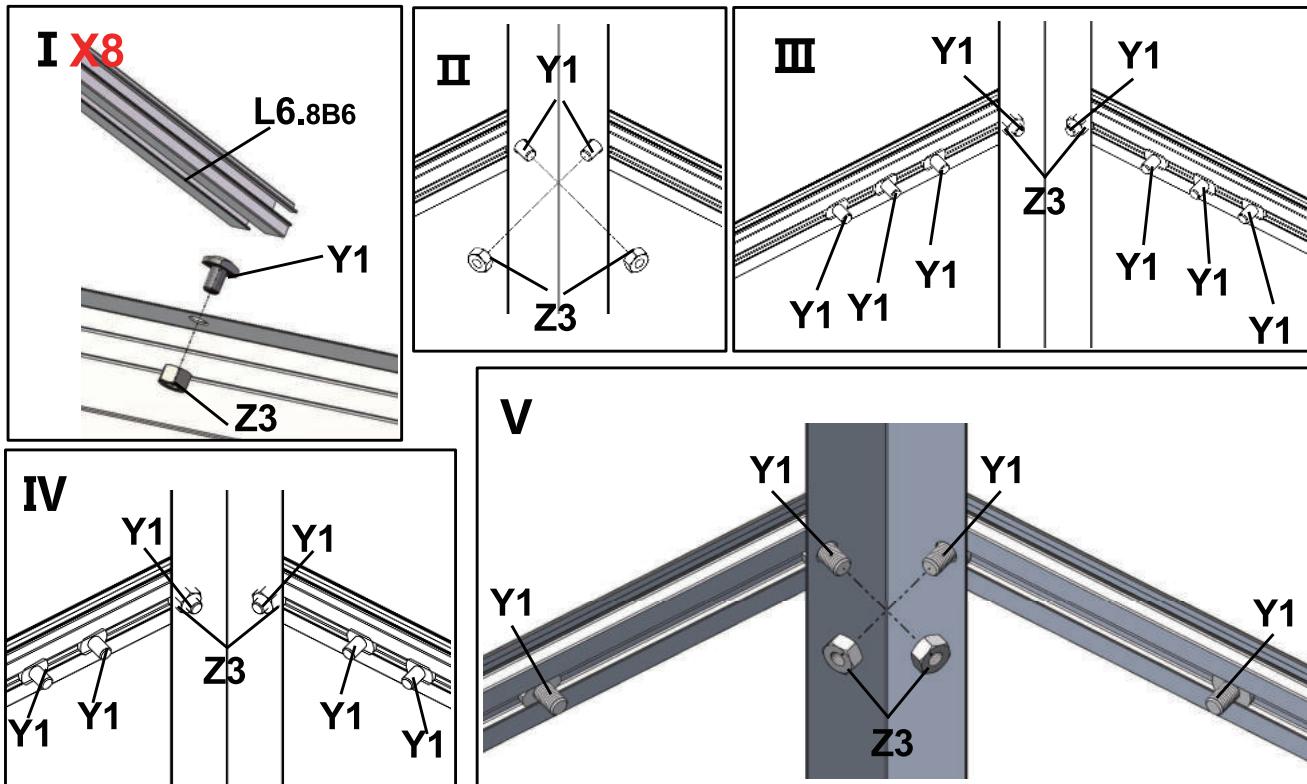
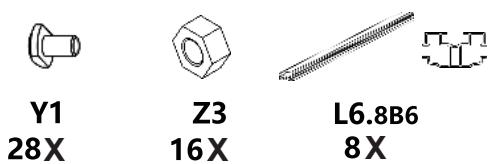


**20**

**Note:** Leave 3-4mm gap when installing L7.810B/L8.810B for installing R2 and R3 later.

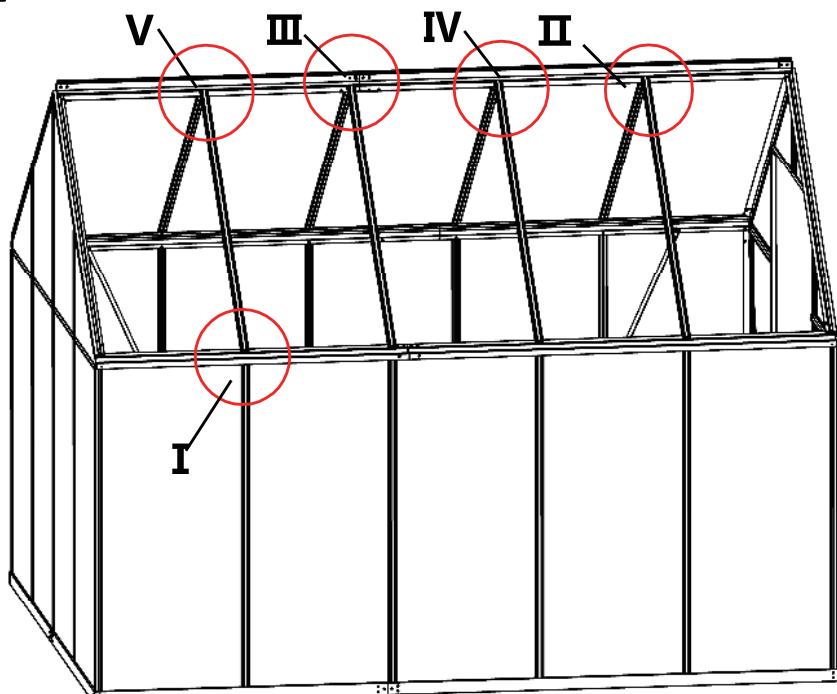
Anmerkung: Lassen Sie eine 3-4 mm große Lücke wenn Sie L7.810B/ L8.810B um später R2 und R3 zu montieren

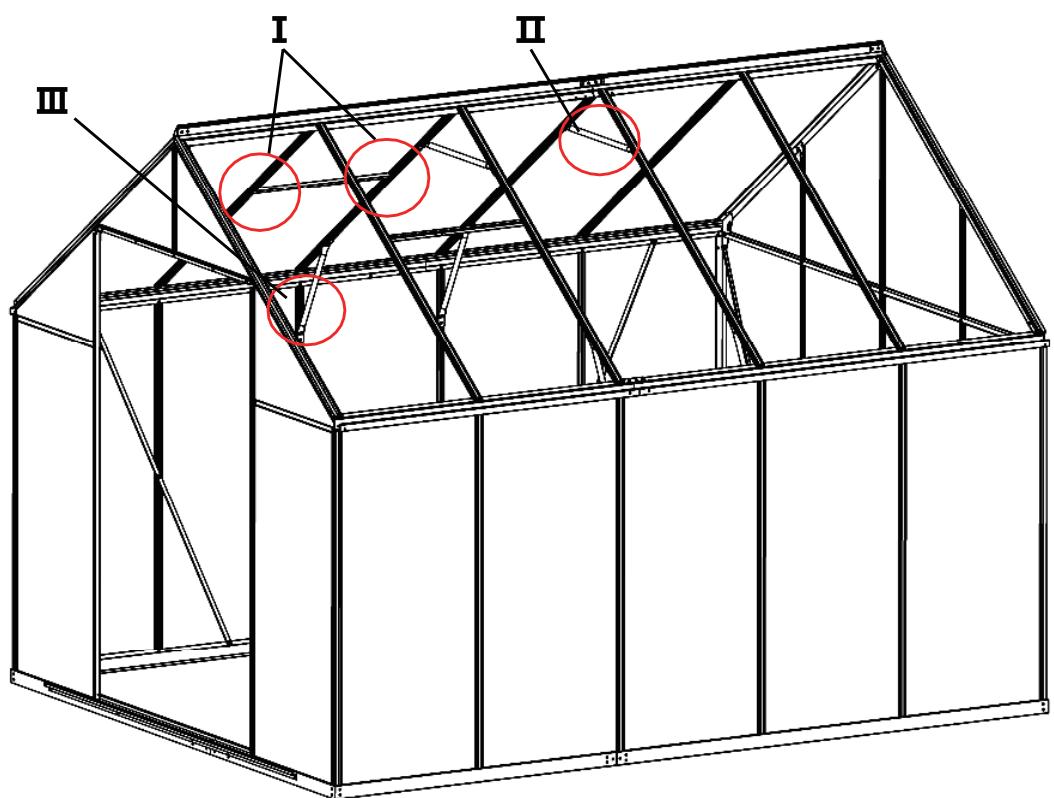
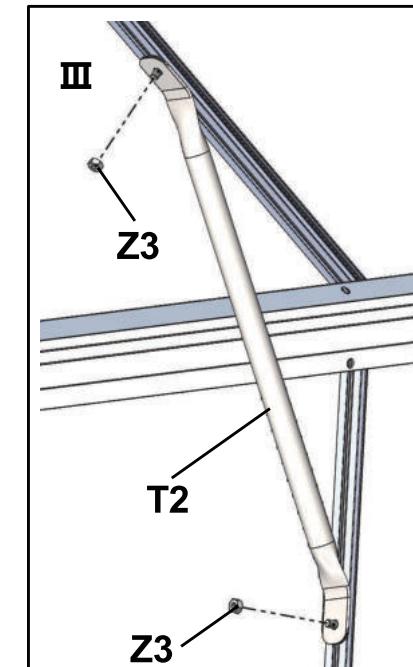
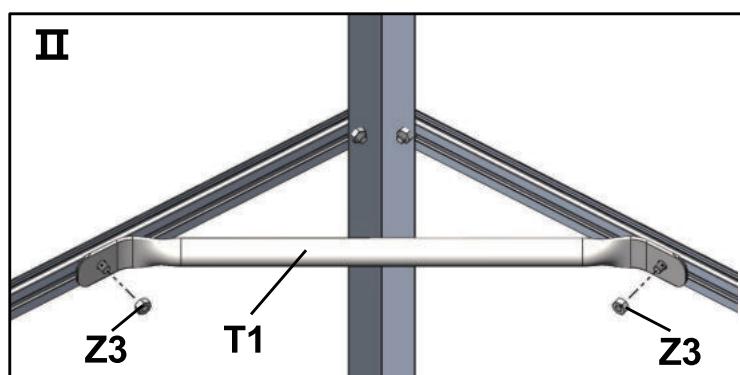
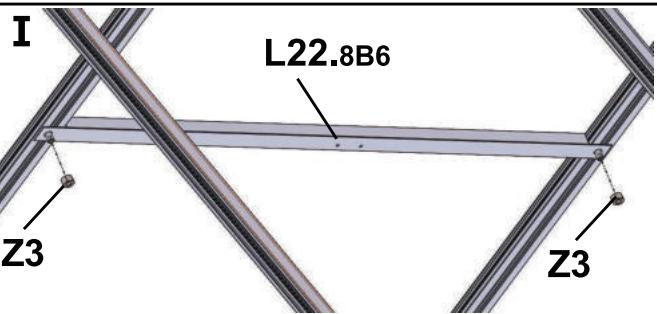
# 21



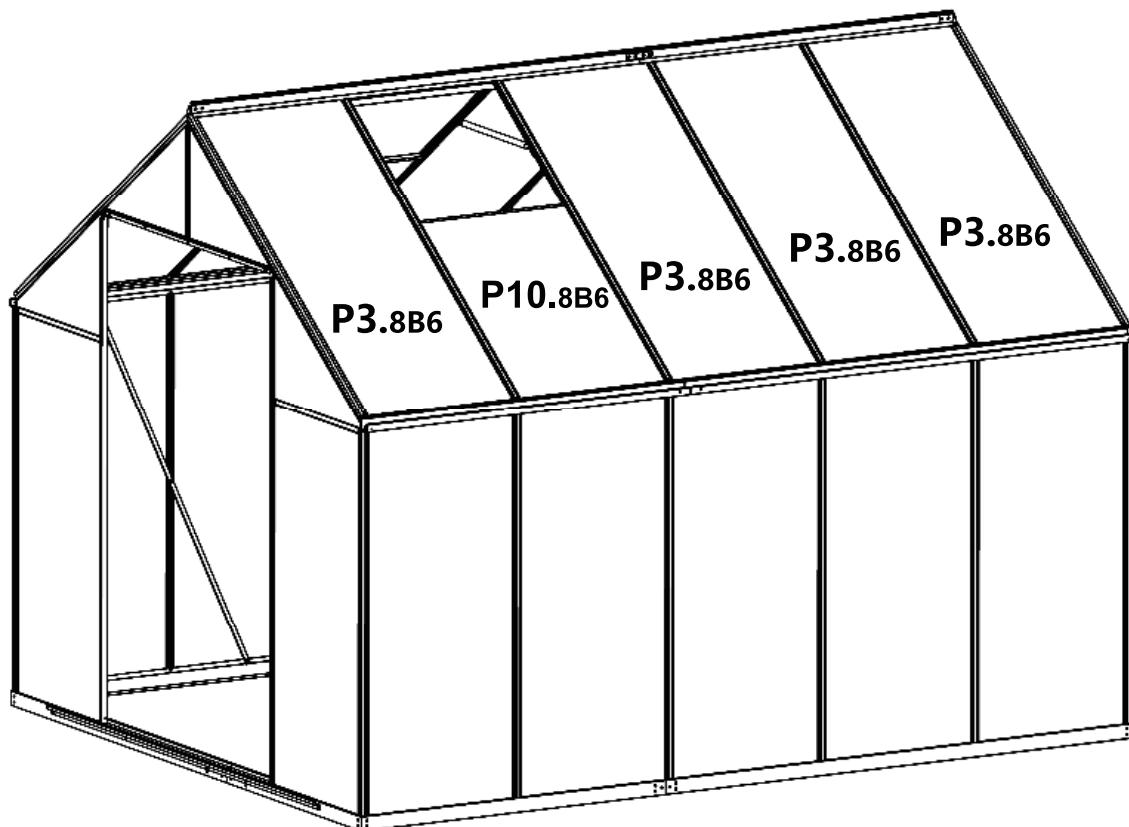
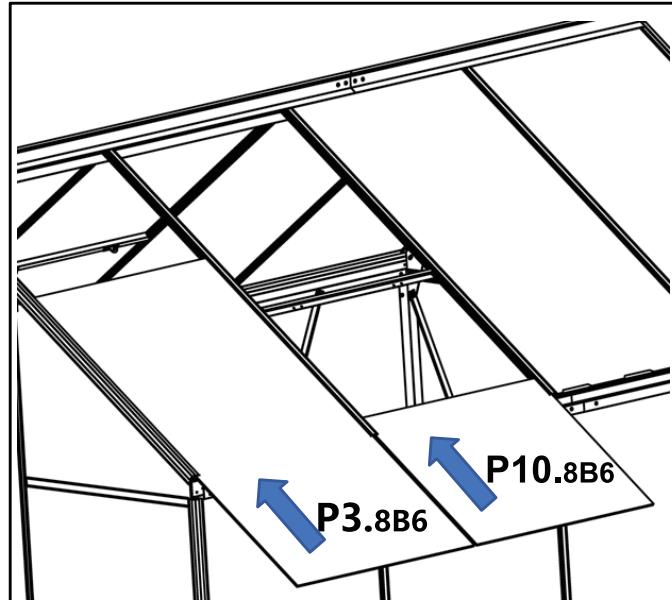
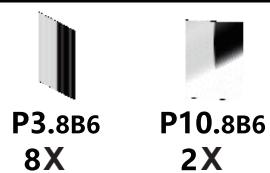
**Note:** Put extra Y1 in advance for vent & supporting bar installation as shown in the diagram.

**Anmerkung:** Platzieren Sie 1x extra Y1 im Voraus um die Lüftung und Stützbalken wie angezeigt zu installieren

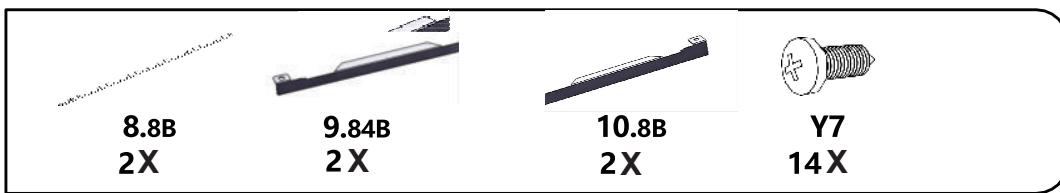
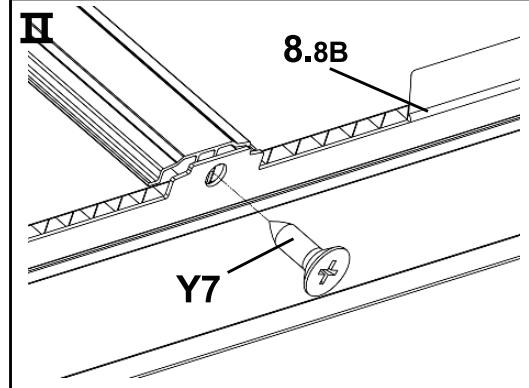
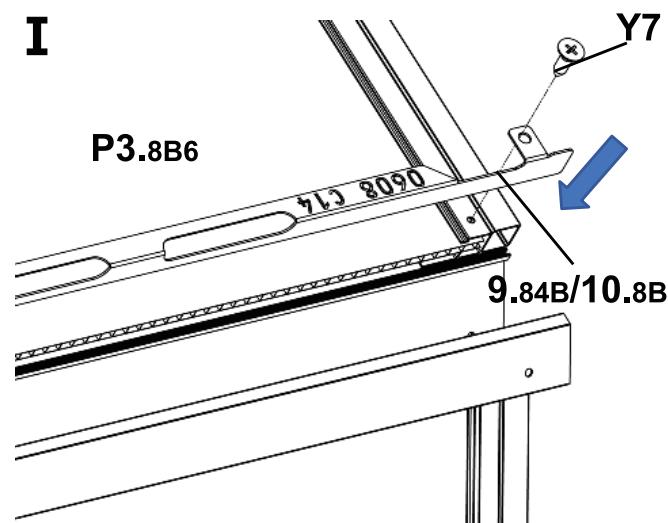
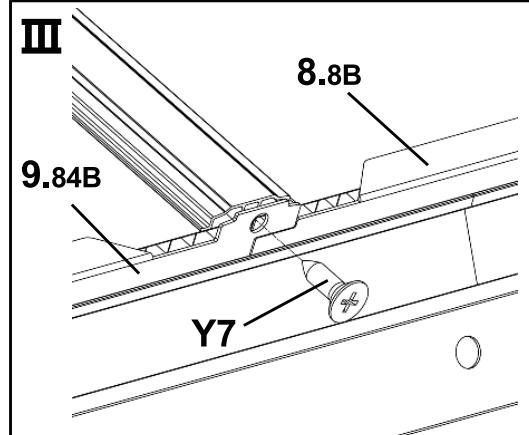


**22**F5  
16XL22.8B6  
2XT1  
2XT2  
4X

**23**

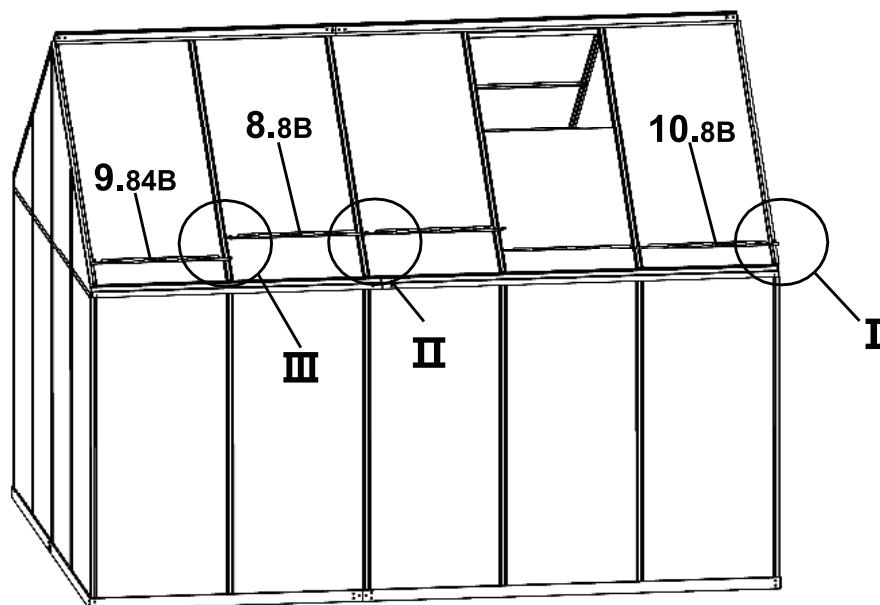


# 24

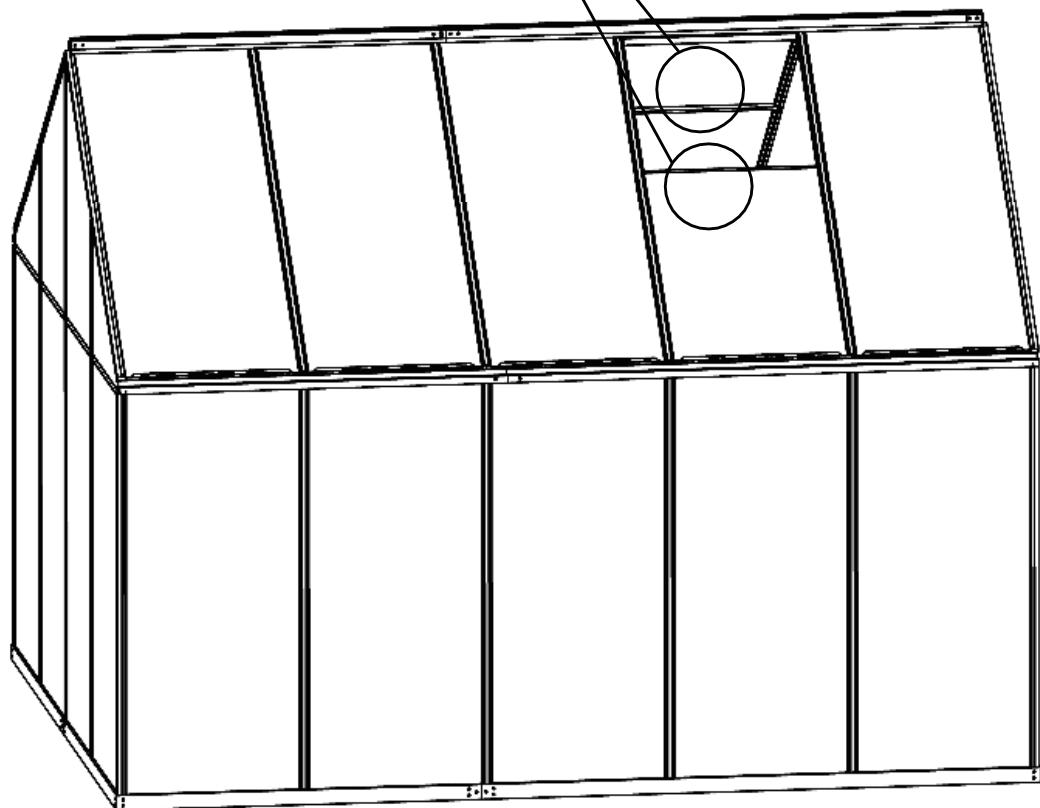
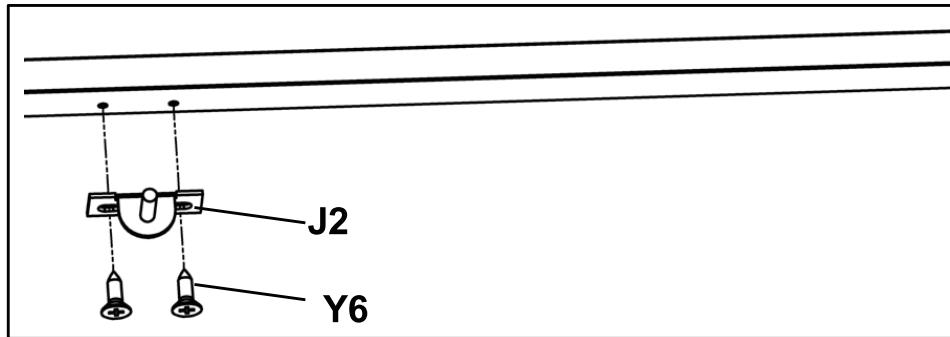
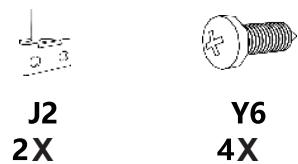
**I****III**

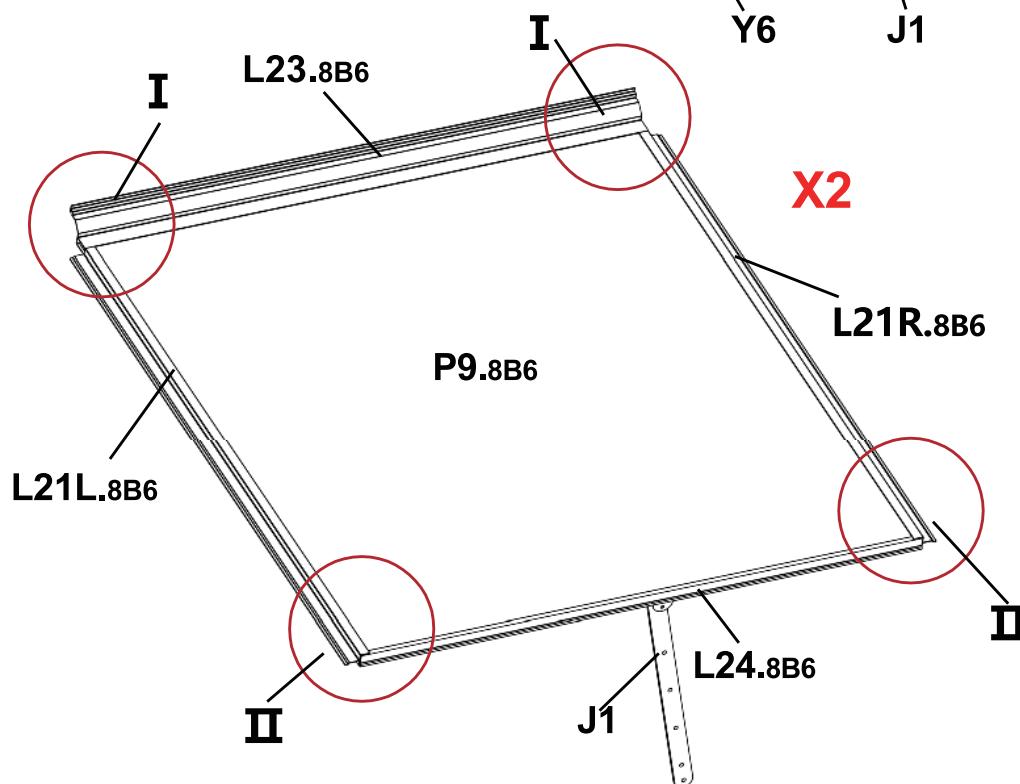
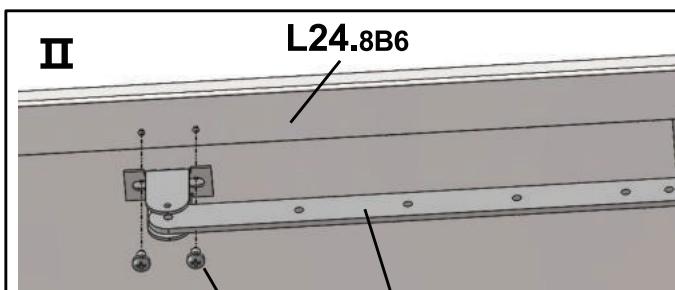
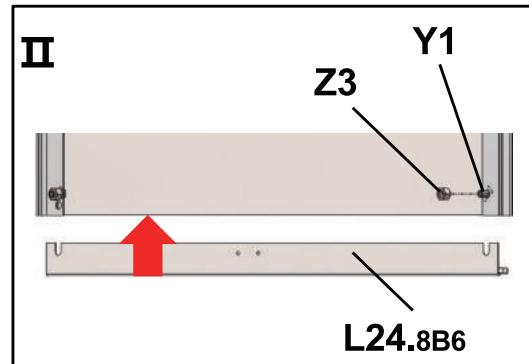
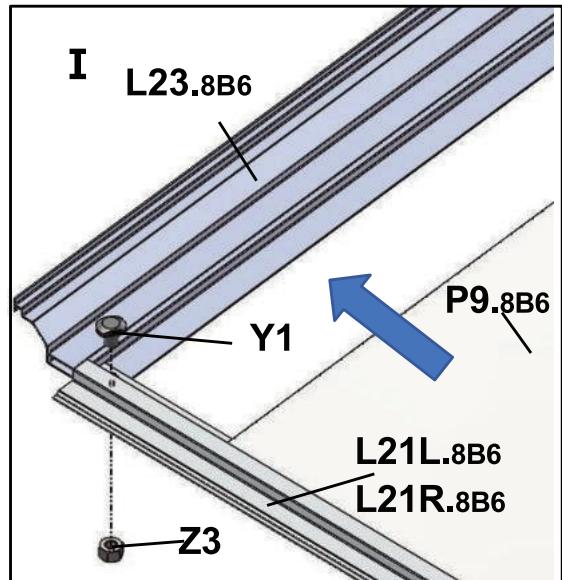
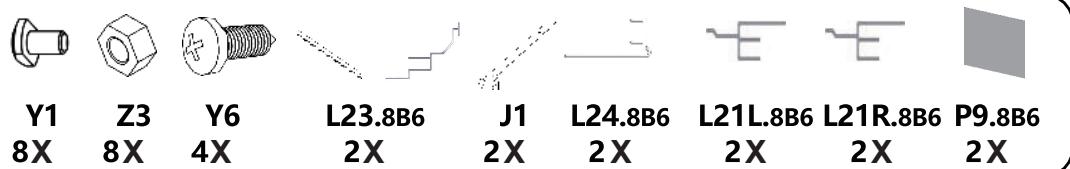
**Note:** Insert 8.8B/9.84B/10.8B into the slot.

**Anmerkung:** Führen Sie 8.8B/9.84B/10.8B  
in die Lücken ein



**25**

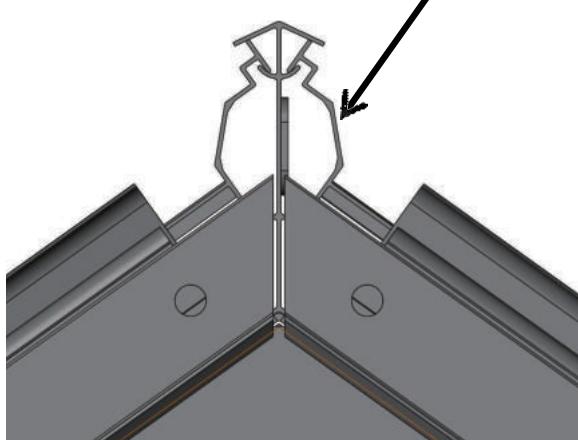


**26**

**27**

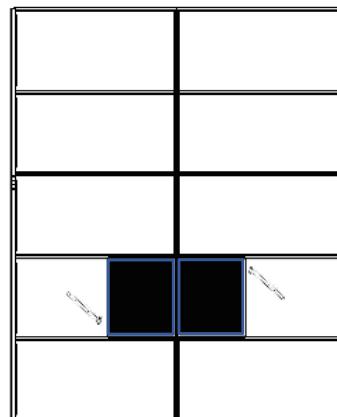
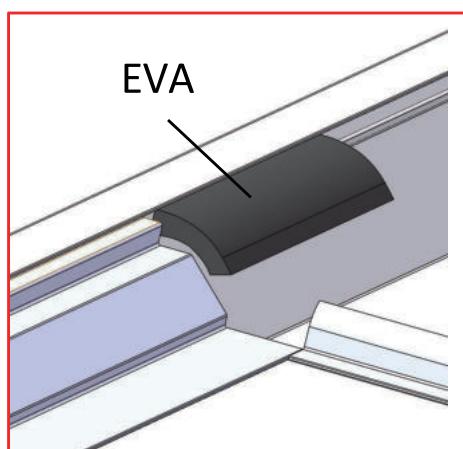
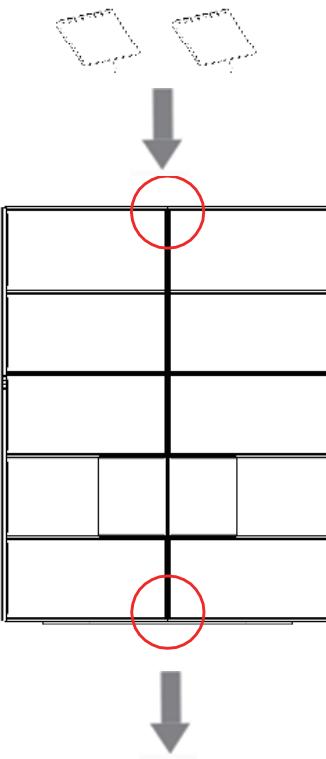
Insert the sunroof into the slot from the left or right end and move it to the sunroof position.

**Platzieren Sie das Sonnendach von links oder rechts und bewegen Sie es dann in die Mitte**



Cut 5cm EVA sealing strips and attach them to both ends of the skylight to prevent the skylight from sliding left and right.

**Scheiden Sie 5cm vom Dichtungsband ab und packen Sie es an beiden Enden des Dachfensters**



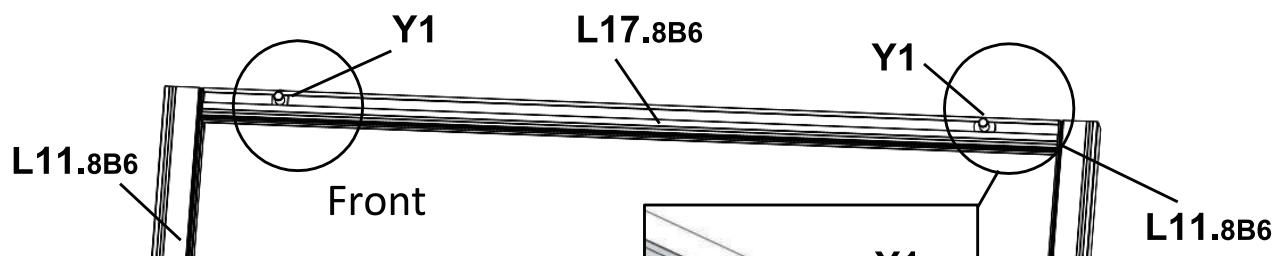
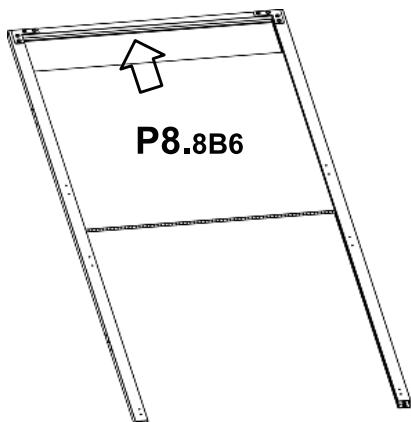
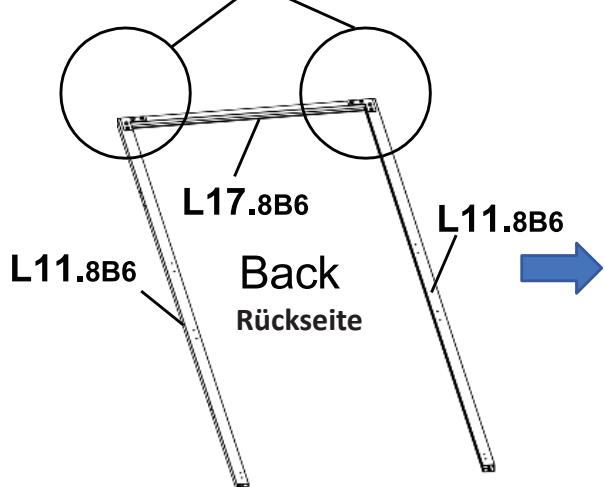
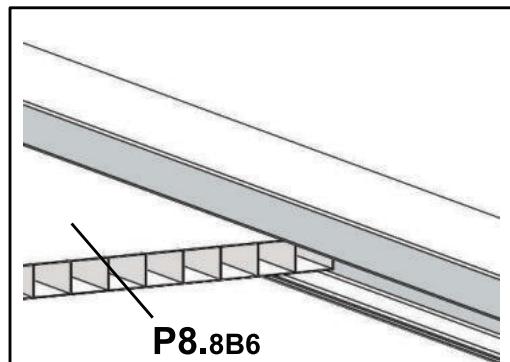
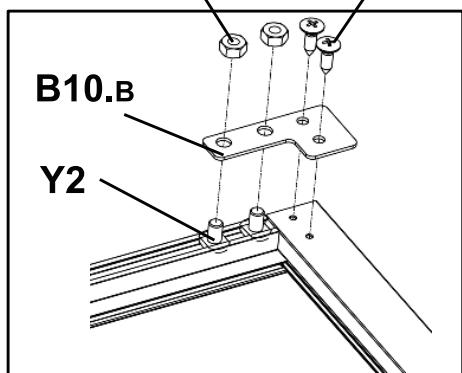
# 28



## Right Door

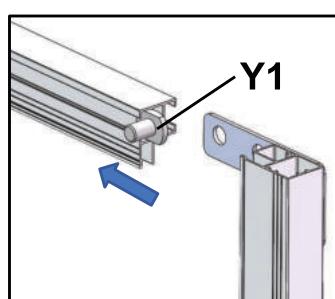
Rechte Tür

Z4      Y5



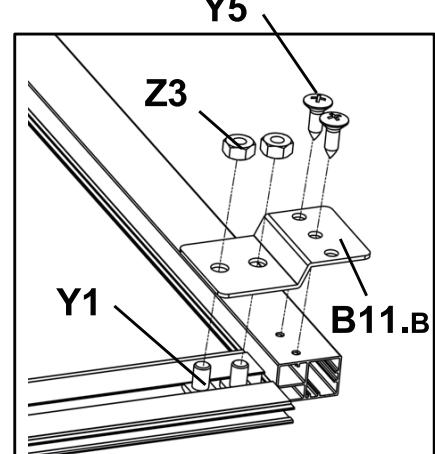
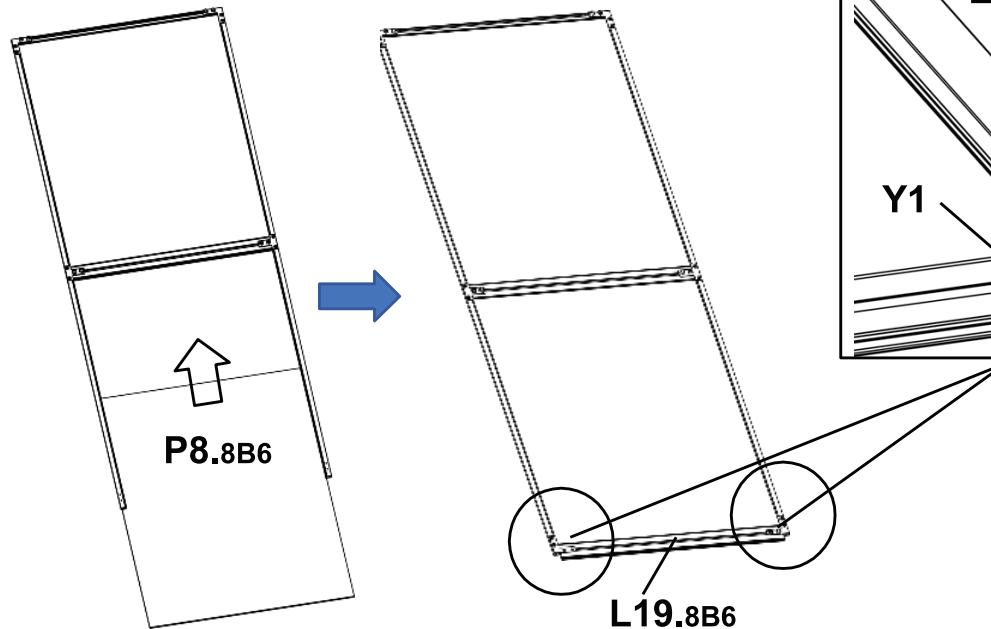
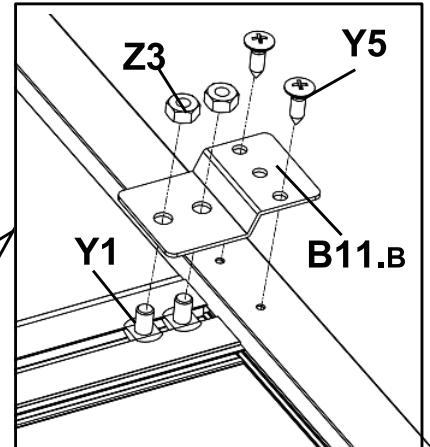
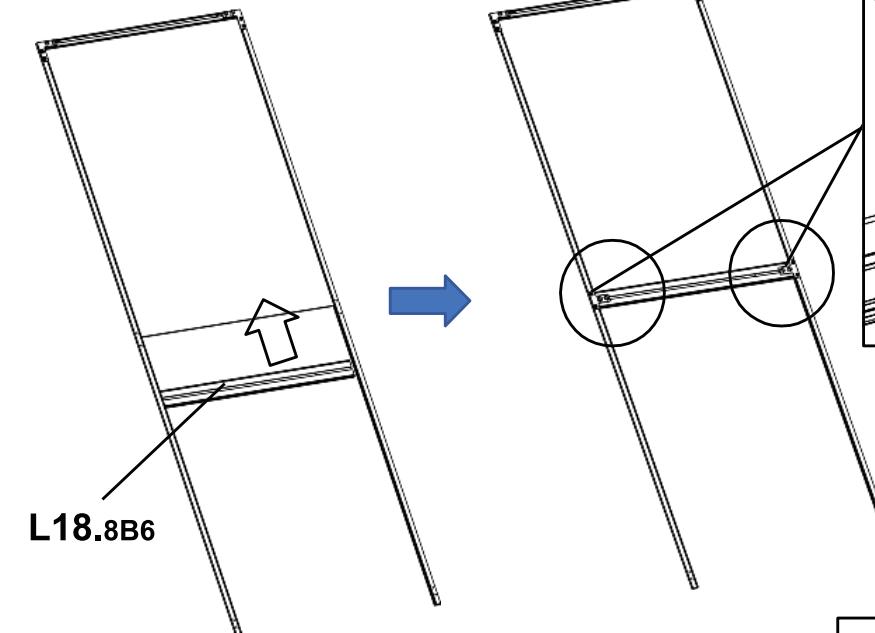
Pre-install two Y1 for the connection of L20.8B later.

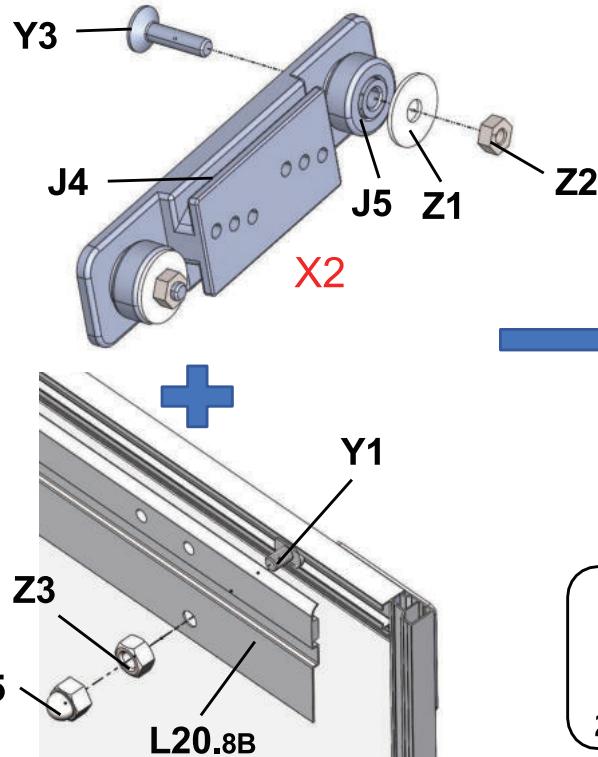
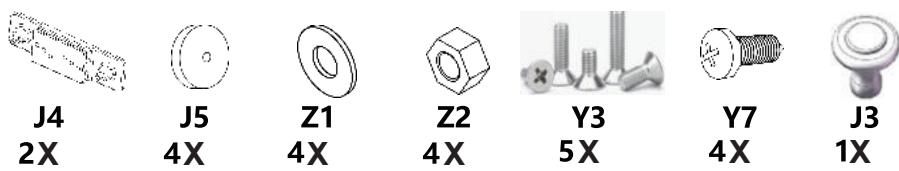
Vorinstallieren Sie 2x Y1 um sie später mit L20.8B zu verbinden



**29**

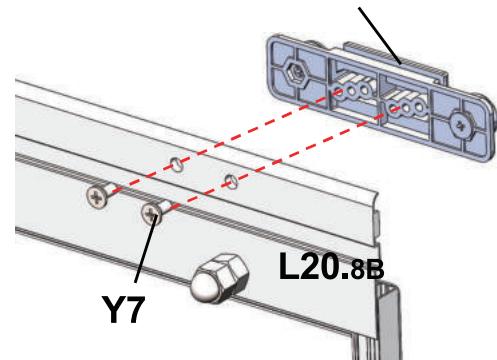
<b>Y1</b> 8X	<b>Z3</b> 8X	<b>Y5</b> 8X	<b>P8.8B6</b> 1X	<b>B11.B</b> 2X	<b>L18.8B6</b> 1X	<b>L19.8B6</b> 1X	



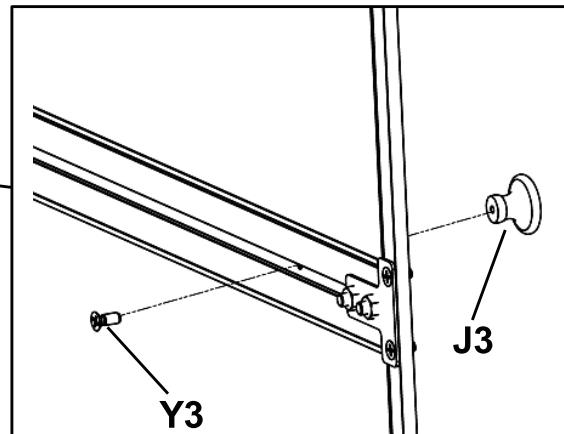
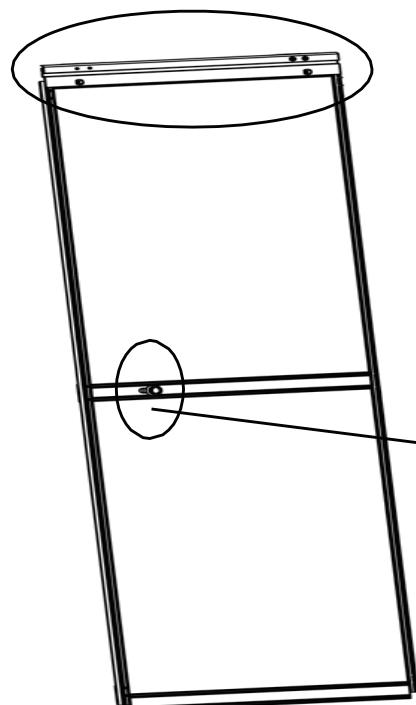
**30**

This 3 holes are used to adjust the height of the door.

Diese 3 Löcher sind zum verstellen der Türhöhe



Z3 2pcs    L20.8B 1pcs    Z5 2pcs

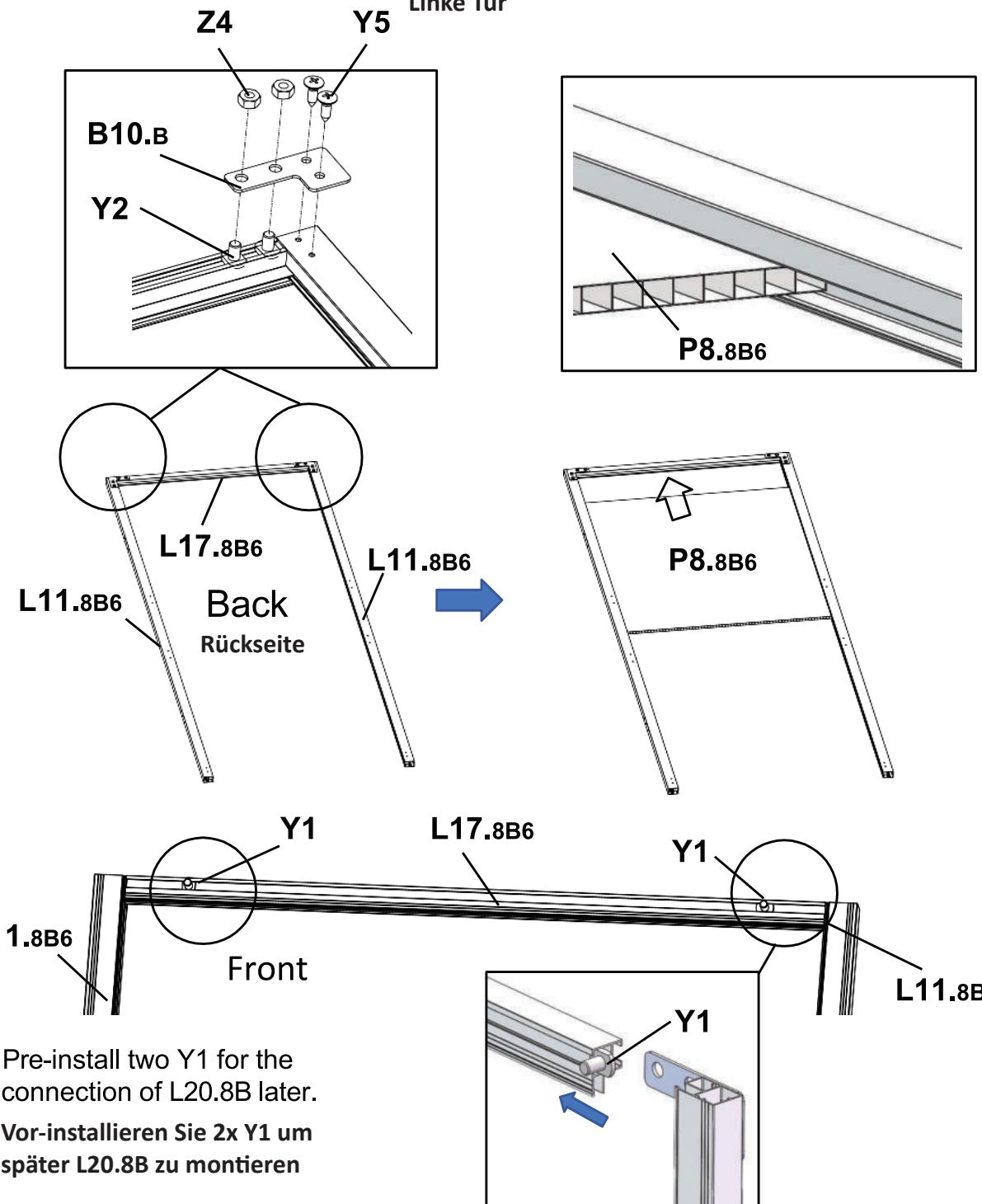


# 31

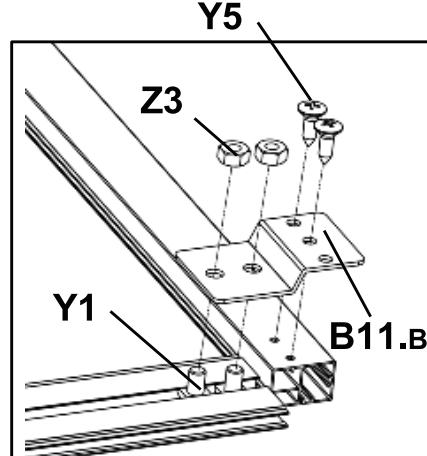
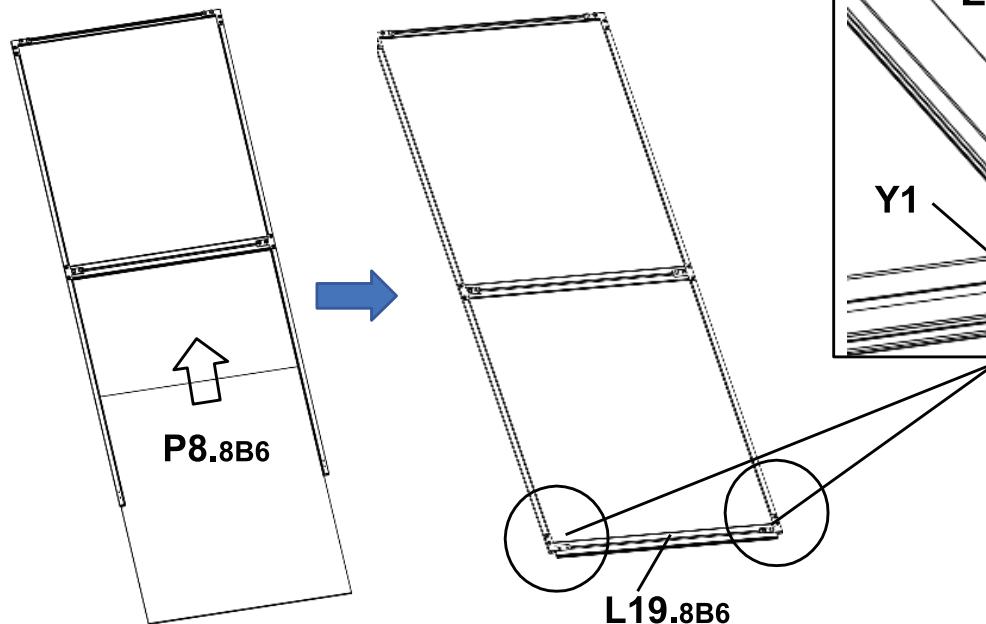
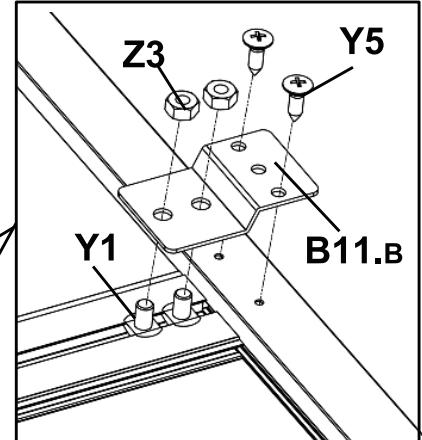
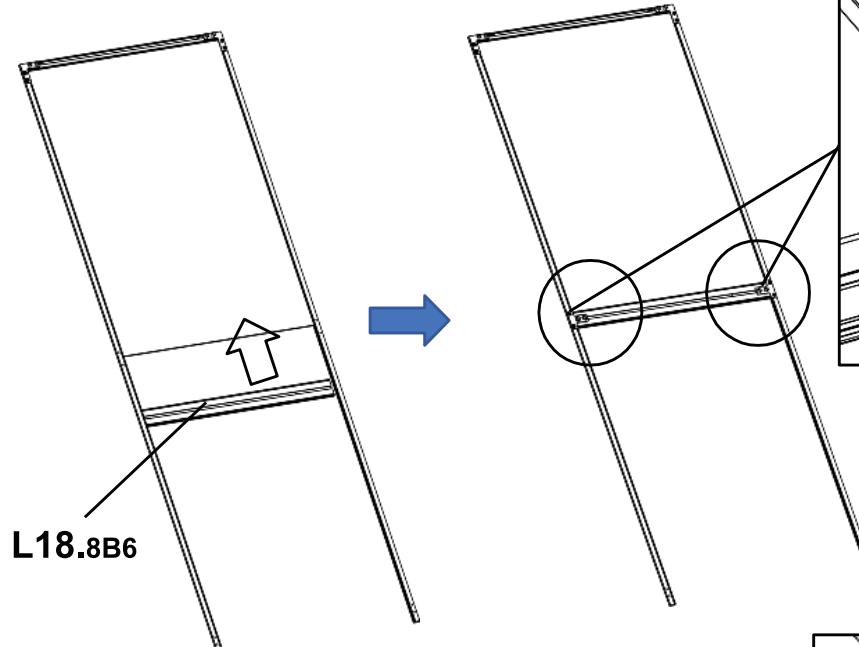


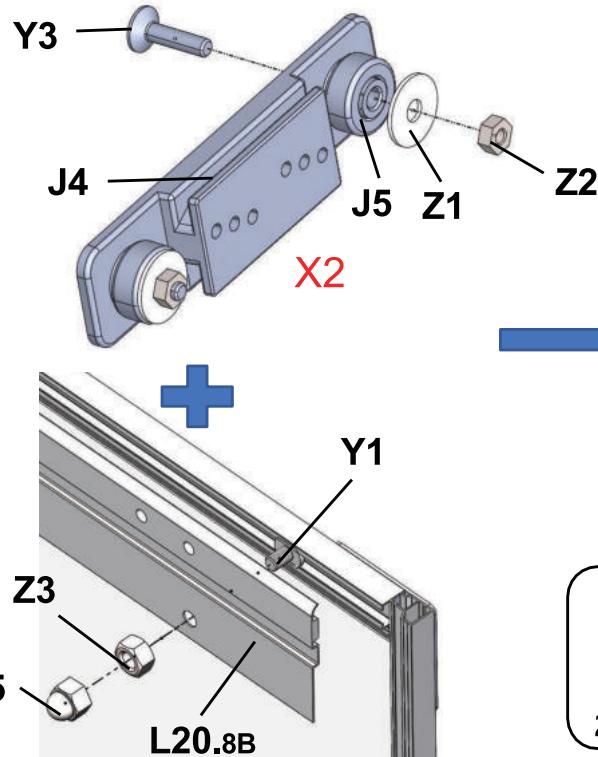
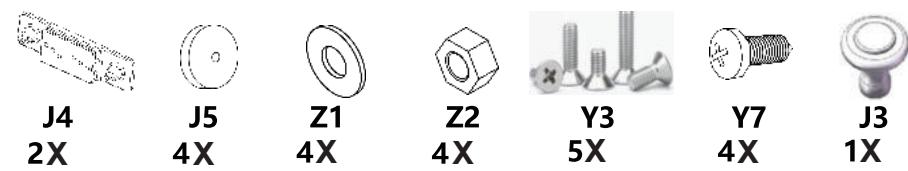
## Left Door

Linke Tür



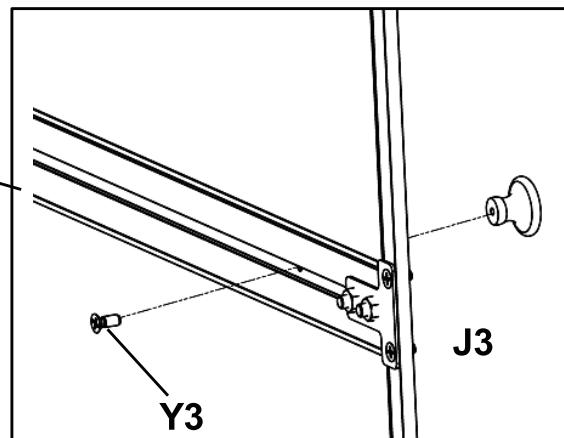
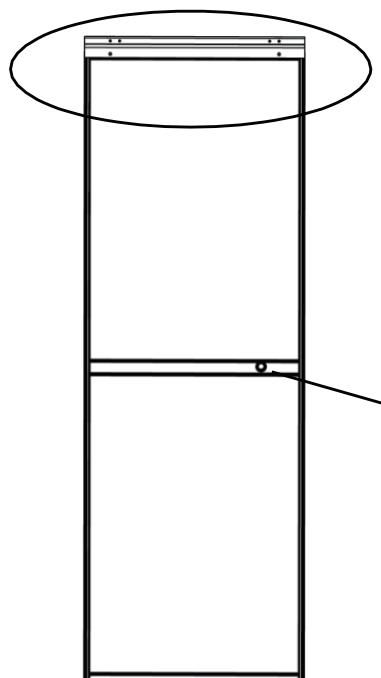
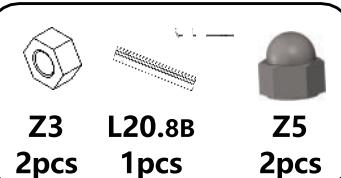
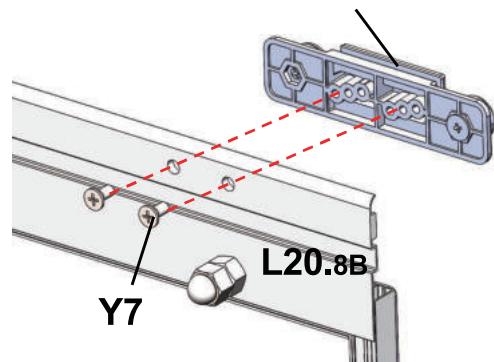
# 32

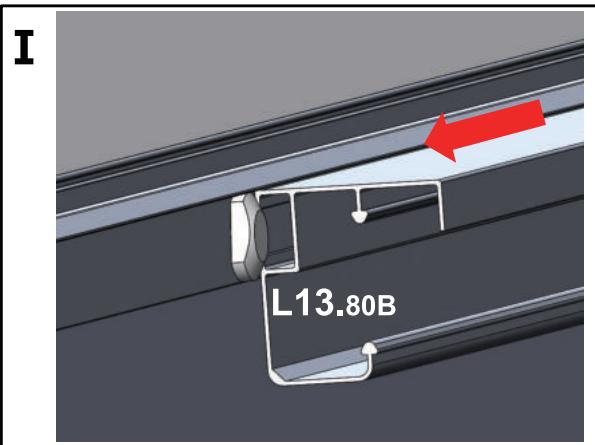
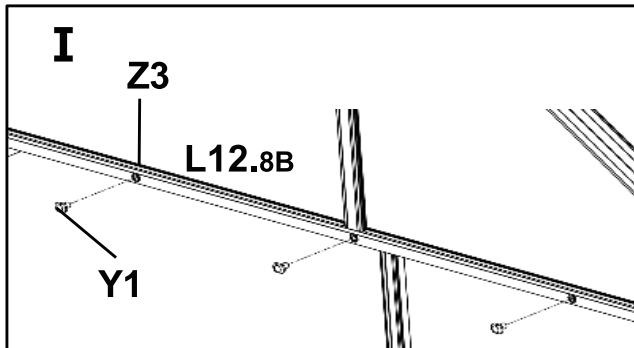
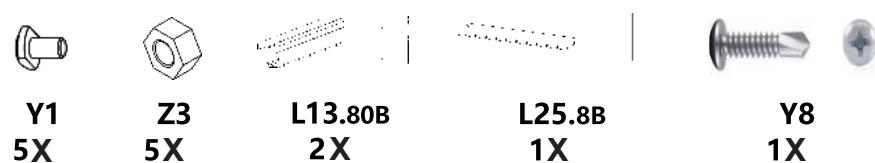


**33**

This 3 holes are used to adjust the height of the door.

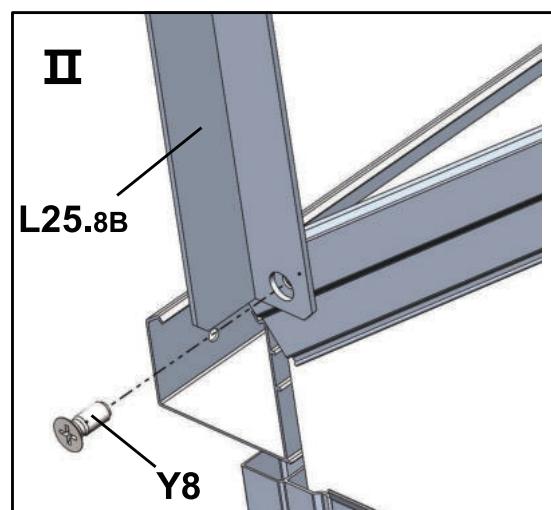
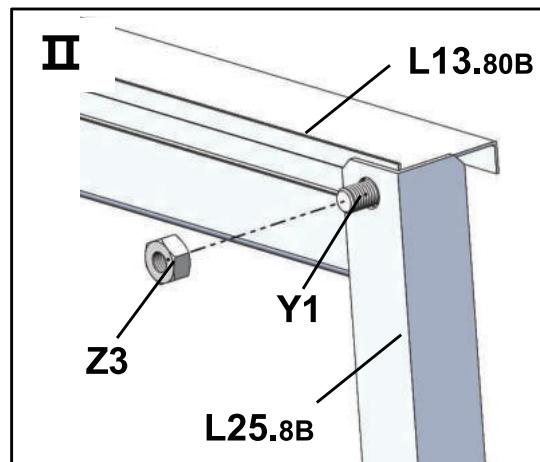
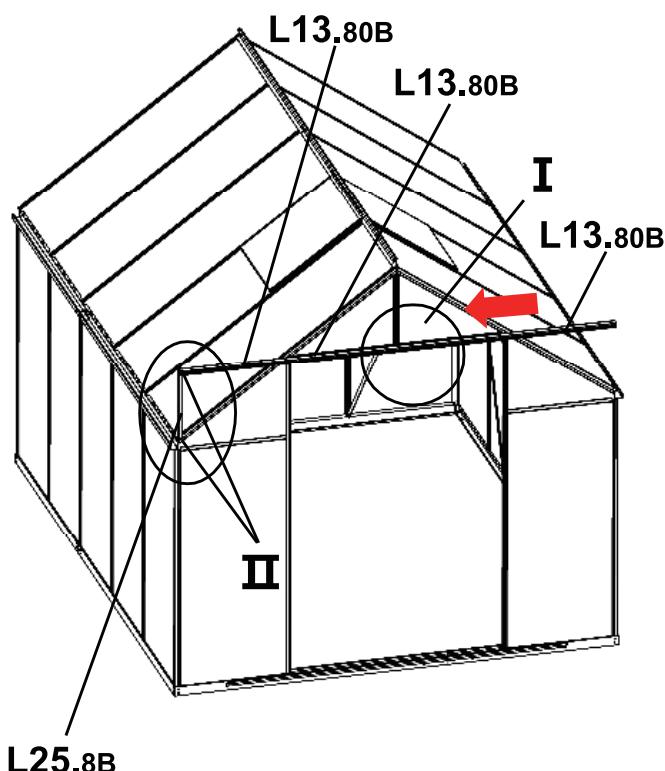
Diese 3 Löcher sind zum verstellen der Türhöhe



**34**

Note: Don't fix Y1 & Z3 tightly, then slide Y1 into L13.80B.

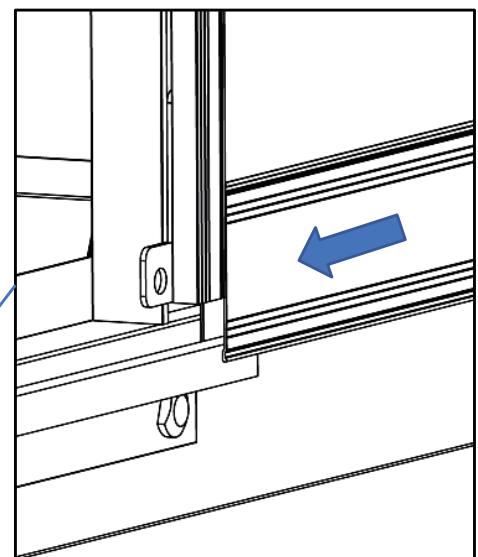
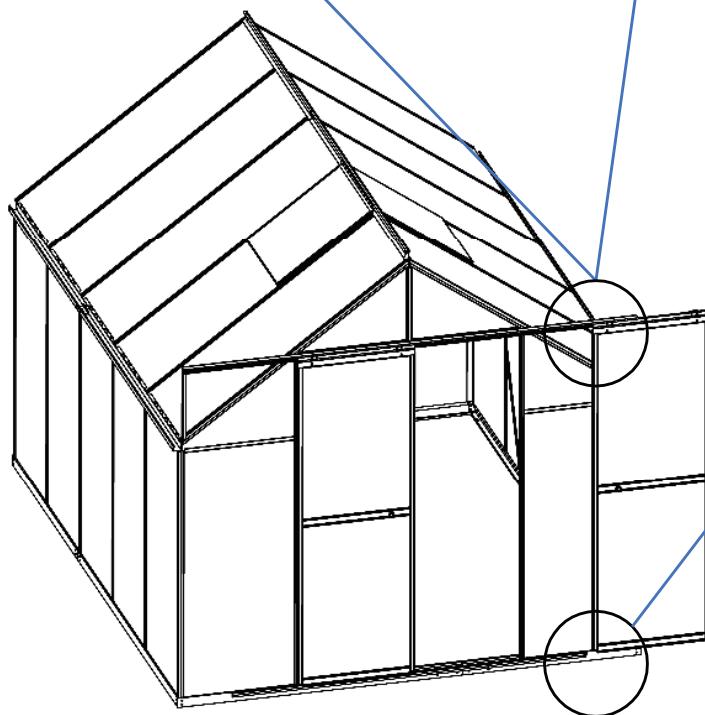
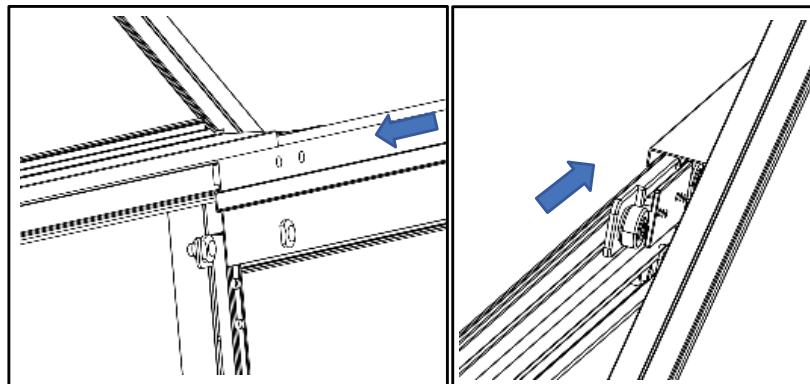
Anmerkung: Fixieren Sie Y1 und Z3 nicht fest, schieben Sie sie dann L13.80B

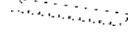
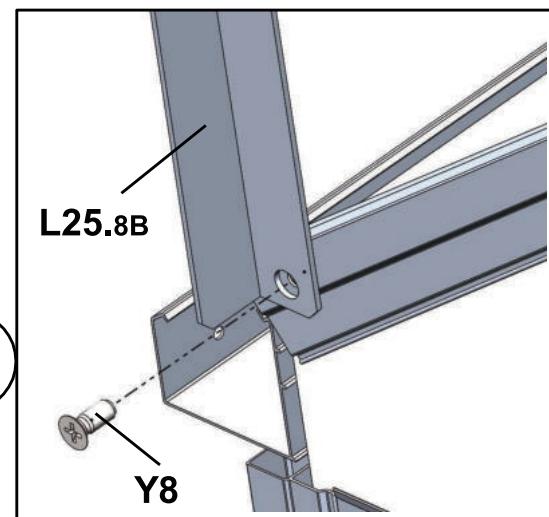
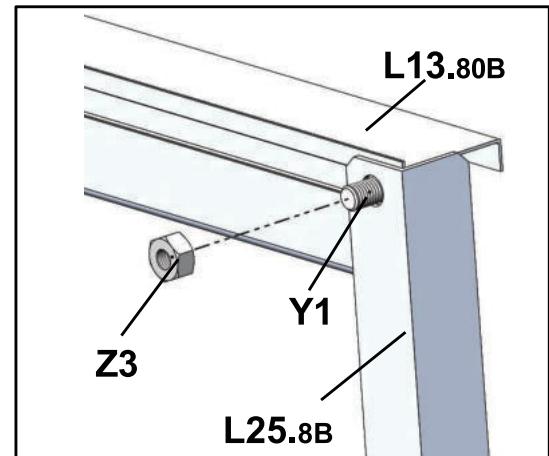
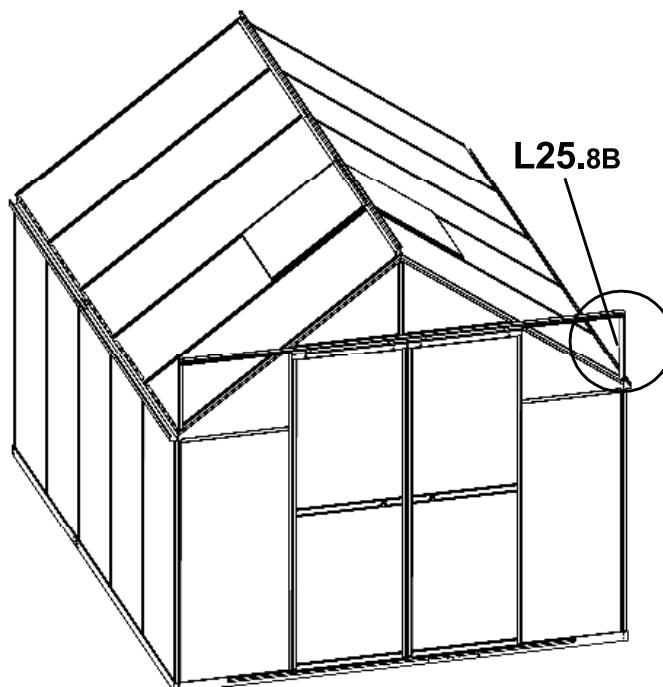


**35**

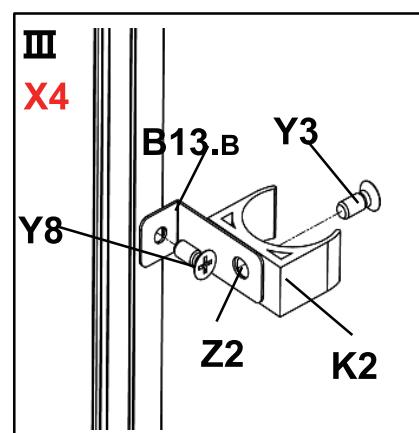
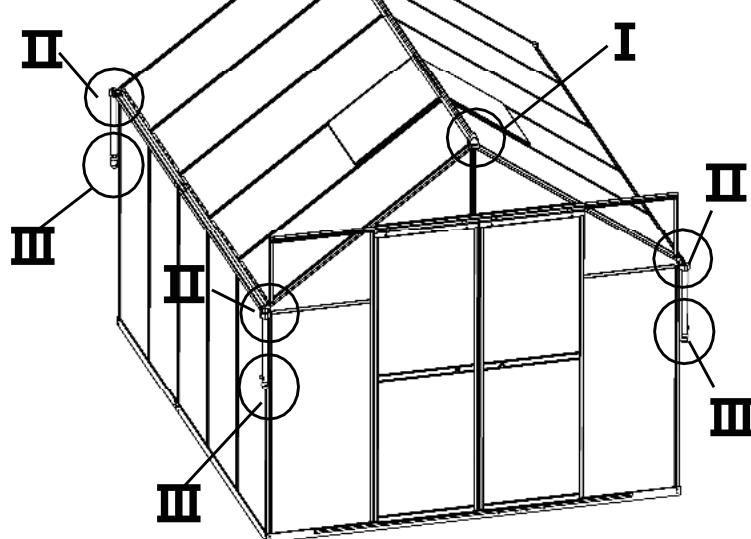
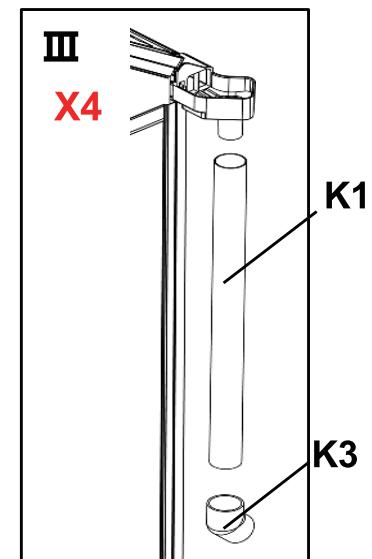
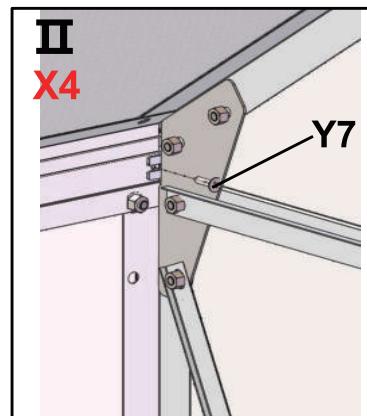
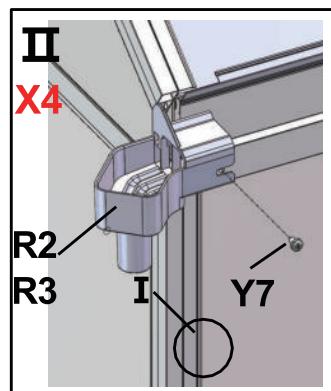
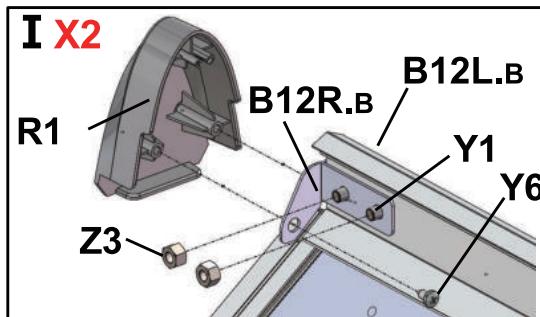
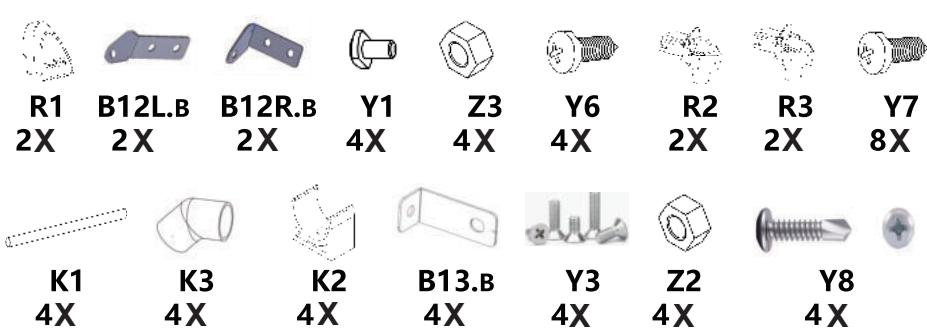
**Note:** Sliding the door into the rails.

**Anmerkung:** Schieben Sie die Tür in die Schienen.



**36**Y1  
1XF5  
1XL25.8BH  
1XY8  
1X

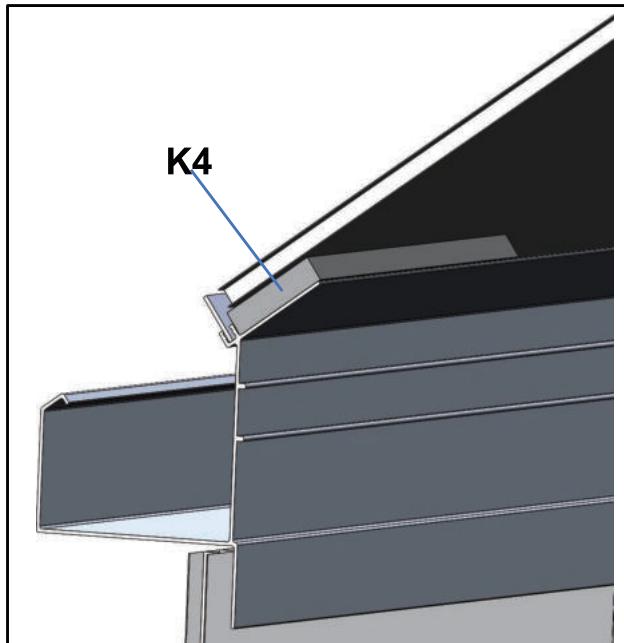
# 37



**38**



K4  
2X



**Note:** Use K4 sealing strip at the inside of the PC board & Aluminum slot.

**Anmerkung:** Nutzen Sie das K4 Dichtungsband auf der Innenseite der Plastikpaneele und der Aluminium stangen

